Order No: MAC0105010C3

Service Manual

Room Air Conditioner

CS-C75KR CU-C75KR / CS-C95KR CU-C95KR / CS-C125KR CU-C125KR

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⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public.
It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product.
Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

Panasonic

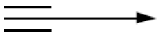
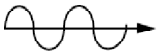
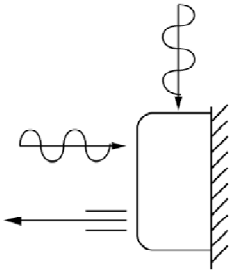
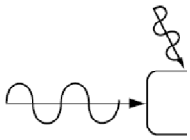
1. Features

- High Efficiency
- Compact Design

- Comfort Environment
- 8 hours of sleep mode operation
- Air filter with function to reduce dust and smoke
- Wider range of horizontal discharge air
- Auto Restart
- Random auto restart after power failure for safety restart operation
- Removable and Washable Front Panel
- Remote Control Self-illuminating Button
- Catechin Air Purifying Filter
- Trap dust, tobacco smoke and tiny particles
- Prevent the growth of bacteria and viruses trapped
- Deodorizing Air Purifying Filter
- Remove unpleasant odors from the air
- Quality Improvement
- Gas leakage protection
- Prevent compressor reverse cycle
- 2-stage OLP to protect compressor
- Noise prevention during soft dry operation.
- Service Improvement
- Easy fan motor replacement procedure
- Operation Improvement
- Economy mode to reduce electrical power consumption
- Powerful mode to reach the desired room temperature quickly
- Long Installation Piping
- CS/CU-C75KR, CS/CU-C95KR, long piping up to 10 meter
- CS/CU-C125KR, long piping up to 15 meter

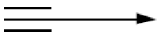
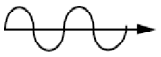
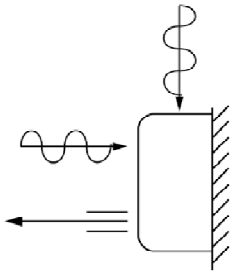
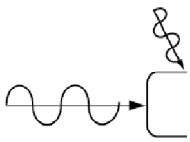
2. Functions

3. Product Specifications

		Unit	CS-C75KR	CU-C75
Cooling Capacity		kW BTU/h	2.05 - 2.00 6,990 - 6,820	
Moisture Removal		l/h Pint/h	1.3 2.7	
Power Source		Phase V Cycle	Single 240 - 220 50	
Airflow Method		OUTLET  INTAKE 	SIDE VIEW 	TOP VII 
Air Volume	Indoor Air (Lo)	m3/min (cfm)	5.7 (200) - 5.3 (190)	—
	Indoor Air (Me)	m3/min (cfm)	6.0 (210) - 5.5 (200)	—
	Indoor Air (Hi)	m3/min (cfm)	7.2 (250) - 6.8 (240)	—
	Indoor Air (SHi)	m3/min (cfm)	7.9 (280) - 7.7 (270)	—
Noise Level		dB (A)	High 33 - 32, Low 26 - 26	High 46
		Power level dB	High 44 - 43, Low 37 - 37	High 59
Electrical Data	Input	W	640 - 580	
	Running Current	A	2.8 - 2.7	
	EER	W/W (BTU/ hW)	3.20 - 3.45 (10.9 - 11.8)	
	Starting Current	A	12	
Piping Connection Port (Flare piping)		inch inch	G ; Half Union 3/8” L ; Half Union 1/4”	G ; 3-way va L ; 2-way va

Pipe Size			**inch**	**G ; (gas side) 3/8”**	**G ; (gas sid**
(Flare piping)			**inch**	**L ; (liquid side) 1/4”**	**L ; (liquid si**
Drain	**Inner diameter**		**mm**	**12**	**—**
Hose	**Length**		**m**	**0.7**	**—**
Power Cord Length			**m**	**2.0**	**—**
Number of core-wire				**3 (1.0 mm2)**	**—**
Dimensions	**Height**		**inch (mm)**	**10 - 31/32 (279)**	**18 - 29/32**
	Width		**inch (mm)**	**31 - 15/32 (799)**	**30 - 23/32**
	Depth		**inch (mm)**	**7 - 27/32 (199)**	**9 - 21/32**
Net Weight			**lb (kg)**	**20 (9.0)**	**57 (26**
Compressor		**Type**		**—**	**Rotary (1 cy rolling pist**
	Motor	**Type**		**—**	**Induction (2**
	Rated	**Output**	**W**	**—**	**500**
Air Circulation		**Type**		**Cross-flow Fan**	**Propeller**
		Material		**AS + Glass Fiber 30%**	**AES + Glass F**
	Motor	**Type**		**Induction (4-poles)**	**Induction (6**
		Input	**W**	**26.6**	**48.9**
	Rate	**Output**	**W**	**10**	**20**
	Fan Speed	**Low**	**rpm**	**860 - 810**	**—**
		Medium	**rpm**	**900 - 840**	**—**
		High	**rpm**	**1,080 - 1,030**	**720 - 6**
		SuperHigh	**rpm**	**1,190 - 1,160**	**—**
Heat Exchanger	**Description**			**Evaporator**	**Conden**
	Tube material			**Copper**	**Coppe**
	Fin material			**Aluminium (Pre Coat)**	**Alumini**
	Fin Type			**Slit Fin**	**Louver**
	Row / Stage			**(Plate fin configuration, forced dra**	
				2 × 14	**1 × 18**
	FPI			**21**	**17**
	Size (W × H × L)		**mm**	**614 × 294 × 25.4**	**856 × 457.**
Refrigerant Control Device				**—**	**Capillary**
Refrigeration Oil			**(c.c)**	**—**	**SUNISO 4G ATMOS M6**
Refrigerant (R-22)			**g (oz)**	**—**	**645 (22**
Thermostat				**Electronic Control**	**—**
Protection Device				**—**	**2 Stage Ov Protect**
Capillary Tube	**Length**		**mm**	**—**	**450**
	Flow Rate		**l/min**	**—**	**7.9**
	Inner Diameter		**mm**	**—**	**1.2**
Air Filter	**Material**			**P.P.**	**—**
	Style			**Honeycomb**	
Capacity Control				**Capillary Tube**	
Compressor Capacitor			**μF, VAC**	**—**	**20 μF, 37**
Fan Motor Capacitor			**μF, VAC**	**1.5 μF, 400VAC**	**1.2 μF, 40**

- Specifications are subject to change without notice for further improvement.

		Unit	CS-C95KR	CU-C95
Cooling Capacity		kW BTU/h	2.70 - 2.65 9,210 - 9,040	
Moisture Removal		l/h Pint/h	1.6 3.4	
Power Source		Phase V Cycle	Single 240 - 220 50	
Airflow Method		OUTLET  INTAKE 	SIDE VIEW 	TOP VI 
Air Volume	Indoor Air (Lo)	m3/min (cfm)	7.0 (250) - 6.2 (220)	—
	Indoor Air (Me)	m3/min (cfm)	7.7 (270) - 6.8 (240)	—
	Indoor Air (Hi)	m3/min (cfm)	9.0 (320) - 8.4 (300)	—
	Indoor Air (SHi)	m3/min (cfm)	10.2 (360) - 10.0 (350)	—
Noise Level		dB (A)	High 36 - 35, Low 28 - 26	High 47
		Power level dB	High 47 - 46, Low 39 - 37	High 60

Electrical Data	Input		W	850 - 810	
	Running Current		A	3.6 - 3.8	
	EER		W/W (BTU/hW)	3.18 - 3.27 (10.8 - 11.2)	
	Starting Current		A	16.4	
Piping Connection Port			inch	G ; Half Union 3/8”	G ; 3-way va
(Flare piping)			inch	L ; Half Union 1/4”	L ; 2-way va
Pipe Size			inch	G ; (gas side) 3/8”	G ; (gas sid
(Flare piping)			inch	L ; (liquid side) 1/4”	L ; (liquid si
Drain	Inner diameter		mm	12	—
Hose	Length		m	0.7	—
Power Cord Length			m	2.0	—
Number of core-wire				3 (1.0 mm2)	—
Dimensions	Height		inch (mm)	10 - 31/32 (279)	18 - 29/32
	Width		inch (mm)	31 - 15/32 (799)	30 - 23/32
	Depth		inch (mm)	7 - 27/32 (199)	9 - 21/32
Net Weight			lb (kg)	20 (9.0)	64 (29.
Compressor		Type		—	Rotary (1 cy rolling pist
	Motor	Type		—	Induction (2
	Rated	Output	W	—	700
Air Circulation		Type		Cross-flow Fan	Propeller
		Material		AS + Glass Fiber 30%	AES + Glass F
	Motor	Type		Induction (4-poles)	Induction (6
		Input	W	32.5	48.9
	Rate	Output	W	15	20
	Fan Speed	Low	rpm	930 - 820	—
		Medium	rpm	1,020 - 900	—
		High	rpm	1,195 - 1,110	720 - 6
		SuperHigh	rpm	1,350 - 1,320	—
Heat Exchanger	Description			Evaporator	Conden
	Tube material			Copper	Coppe
	Fin material			Aluminium (Pre Coat)	Alumini
	Fin Type			Slit Fin	Louver
	Row / Stage			(Plate fin configuration, forced dra	
				2 × 14	1 × 18
	FPI			18	17
	Size (W × H × L)		mm	614 × 294 × 25.4	856 × 457.
Refrigerant Control Device				—	Capillary
Refrigeration Oil			(c.c)	—	SUNISO 4G ATMOS M6
Refrigerant (R-22)			g (oz)	—	760 (26

Thermostat			Electronic Control	—
Protection Device			—	2 Stage Ov Protec
Capillary Tube	Length	mm	—	1,040
	Flow Rate	l/min	—	9.0
	Inner Diameter	mm	—	1.5
Air Filter	Material Style		P.P. Honeycomb	—
Capacity Control			Capillary Tube	
Compressor Capacitor		μ F, VAC	—	30 μ F, 37
Fan Motor Capacitor		μ F, VAC	1.5 μ F, 400VAC	1.2 μ F, 40

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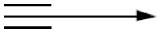
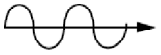
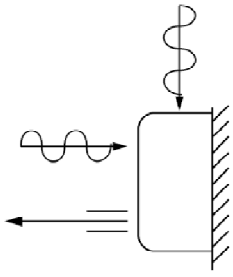
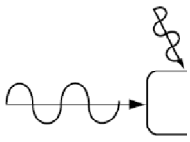
	Unit	CS-C125KR	CU-C12
Cooling Capacity	kW BTU/h	3.57 - 3.52 12,200 - 12,000	
Moisture Removal	l/h Pint/h	2.1 4.4	
Power Source	Phase V Cycle	Single 240 - 220 50	
Airflow Method	OUTLET  INTAKE 	SIDE VIEW 	TOP VI 

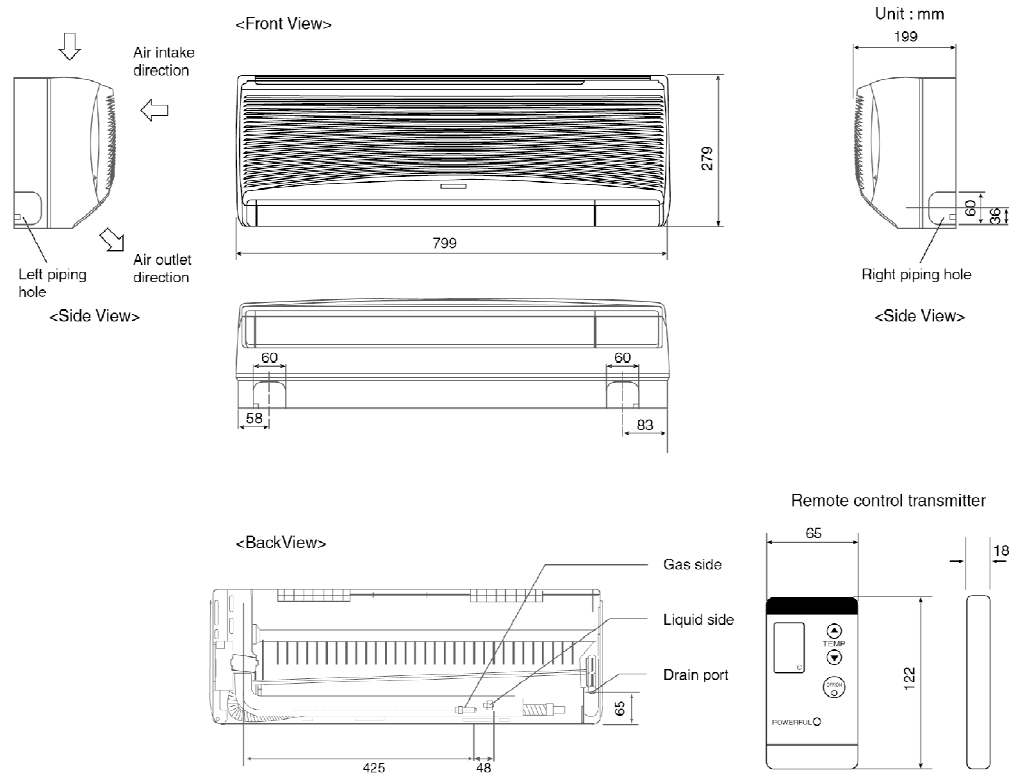
Air Volume	Indoor Air (Lo)		m3/min (cfm)	6.4 (230) - 5.9 (210)	—
	Indoor Air (Me)		m3/min (cfm)	8.4 (300) - 7.7 (270)	—
	Indoor Air (Hi)		m3/min (cfm)	9.2 (320) - 8.8 (310)	—
	Indoor Air (SHi)		m3/min (cfm)	9.7 (340) - 9.5 (330)	—
Noise Level			dB (A)	High 39 - 39, Low 31 - 29	High 49
			Power level dB	High 50 - 50, Low 42 - 40	High 62
Electrical Data	Input		kW	1.26 - 1.21	
	Running Current		A	5.3 - 5.6	
	EER		W/W (BTU/hW)	2.83 - 2.91 (9.7 - 9.9)	
	Starting Current		A	26.0	
Piping Connection Port			inch	G ; Half Union 1/2”	G ; 3-way va
(Flare piping)			inch	L ; Half Union 1/4”	L ; 2-way va
Pipe Size			inch	G ; (gas side) 1/2”	G ; (gas sid
(Flare piping)			inch	L ; (liquid side) 1/4”	L ; (liquid si
Drain	Inner diameter		mm	12	—
Hose	Length		m	0.7	—
Power Cord Length			m	2.0	—
Number of core-wire				3 (1.0 mm2)	—
Dimensions	Height		inch (mm)	10 - 31/32 (279)	21 - 1/4 (
	Width		inch (mm)	31 - 15/32 (799)	27 - 17/32
	Depth		inch (mm)	7 - 27/32 (199)	11 - 7/32
Net Weight			lb (kg)	20 (9.0)	82 (37.
Compressor		Type		—	Rotary (1 cy rolling pist
	Motor	Type		—	Induction (2
	Rated	Output	W	—	1,100
Air Circulation		Type		Cross-flow Fan	Propeller
		Material		AS + Glass Fiber 30%	PP Res
	Motor	Type		Induction (4-poles)	Induction (6
		Input	W	33.3	60.7
	Rate	Output	W	15	25
	Fan Speed	Low	rpm	890 - 835	—
		Medium	rpm	1,165 - 1,075	—
		High	rpm	1,280 - 1,235	810 - 7
		SuperHigh	rpm	1,350 - 1,330	—

Heat Exchanger	Description		Evaporator	Conden
	Tube material		Copper	Coppe
	Fin material		Aluminium (Pre Coat)	Alumini
	Fin Type		Slit Fin	Louver
	Row / Stage		(Plate fin configuration, forced dra	
			2 × 14	1 × 2(
	FPI		21	18
	Size (W × H × L)	mm	614 × 294 × 25.4	782.9 × 50
Refrigerant Control Device			—	Capillary
Refrigeration Oil		(c.c)	—	SUNISO 4G ATMOS M6
Refrigerant (R-22)		g (oz)	—	815 (28
Thermostat			Electronic Control	—
Protection Device			—	2 Stage Ov Protect
Capillary Tube	Length	mm	—	535
	Flow Rate	l/min	—	17.0
	Inner Diameter	mm	—	1.7
Air Filter	Material Style		P.P. Honeycomb	—
Capacity Control			Capillary Tube	
Compressor Capacitor		μ F, VAC	—	30 μ F, 37
Fan Motor Capacitor		μ F, VAC	1.5 μ F, 400VAC	1.5 μ F, 4(

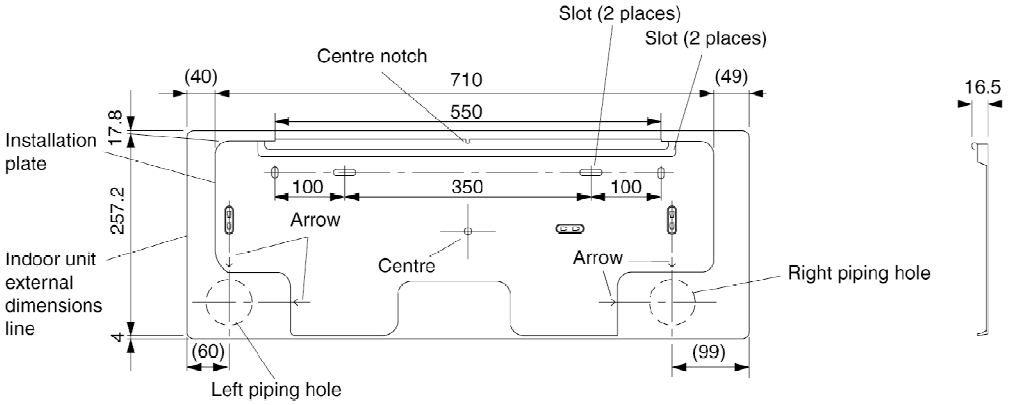
- Specifications are subject to change without notice for further improvement.

4. Dimensions

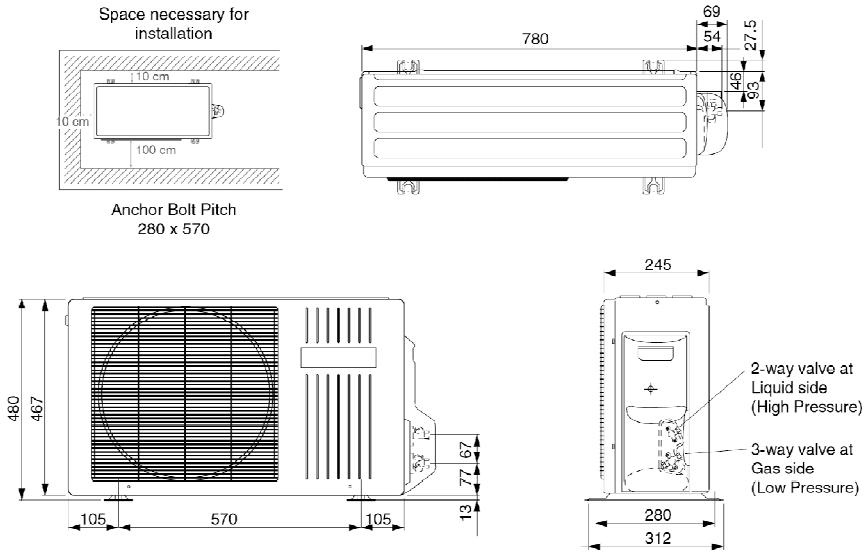
CS-C75KR / CS-C95KR / CS-C125KR



Relative position between the indoor unit and the installation plate <Front View>



CU-C75KR / CU-C95KR



5. Refrigeration Cycle Diagram

6. Block Diagram

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7. Wiring Diagram

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REMARKS

B : BLUE
BR : BROWN
BL : BLACK
GRY : GRAY
O : ORANGE
P : PINK
R : RED
W : WHITE
Y/G : YELLOW/GREEN

Resistance of Indoor Fan Motor Windings

MODEL	CS-C75KR	CS-C95KR	CS-C125KR
CONNECTION	CWA921033	CWA921034	CWA921031
YELLOW-BLUE	536.5 Ω	461.1 Ω	457.4 Ω
YELLOW-BROWN	77.1 Ω	94.6 Ω	56.1 Ω
BROWN-ORANGE	43.9 Ω	49.3 Ω	61.2 Ω
ORANGE-WHITE	42.7 Ω	19.7 Ω	25.3 Ω
WHITE-RED	111.4 Ω	115.3 Ω	142.5 Ω

Resistance of Outdoor Fan Motor Windings

MODEL	CU-C75KR	CU-C95KR	CU-C125KR
CONNECTION	CWA951040	←	CWA951071
BLUE-YELLOW	363.7 Ω	←	258.0 Ω
YELLOW-RED	529.6 Ω	←	363.7 Ω

Resistance of Compressor Windings

MODEL	CU-C75KR	CU-C95KR	CU-C125KR
CONNEC - TION	2RS 110D5CA04	2PS 146D5BA04	2KS 224D5CA02
C-R	5.382 Ω	3.941 Ω	2.211 Ω
C-S	5.328 Ω	3.499 Ω	2.924 Ω

8. Operation Details

8.1. Cooling Mode Operation

Cooling in operation according to Remote Control setting.

Time Delay Safety Control (3 minutes)

- When the compressor is stopped by Remote Control, it restarts after 3 minutes when the Remote Control is turned ON.
- When the setting temperature is reached during cooling operation, the compressor stops and it will not start for 3 minutes.

7 minutes Time Saved Control

- The compressor will start automatically if it has stopped for 7 minutes even if the room temperature is between the compressor ON temperature and OFF temperature.

Starting Current Control

- When the compressor outdoor fan motor and indoor fan motor are simultaneously started, the indoor fan motor will operate 1.6 second later.

Anti-Freezing Control

- If the temperature of the indoor heat exchanger falls continuously below 2°C for 4 minutes or more, the compressor turns off to protect the indoor heat exchanger from freezing. The fan speed setting remains the same.
- Compressor will restart again when the indoor heat exchanger temperature rises to 10°C (Recovery).

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3 minutes waiting of Time Delay Safety Control is valid for Cooling Operation.

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Compressor Reverse Rotation Protection Control

- If the compressor is operating continuously for 5 minutes or longer and the temperature difference between intake air and indoor heat exchanger is 2.5°C or less for 2 minutes, compressor will stop and restart automatically. / (Time Delay Safety Control is valid)

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▲ T = Intake air temperature - Indoor heat exchanger temperature / This is to protect reverse rotation of the compressor when there is a instantaneous power failure.

Automatic Fan Speed Mode

When Automatic Fan Speed is selected at Remote Control during cooling operation.

- Fan speed rotates in the range of Hi to Me.

- Deodorizing Control.

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Cooling Operation Time Diagram

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8.2. Soft Dry Mode Operation

- The unit starts cooling operation until the room temperature reaches the setting temperature set on the Remote Control, and then Soft Dry operation will start.

- During Soft Dry operation, the Indoor Fan will operate at low speed.

- The operation will be switched on and off for up to 10 minutes "ON" and 6 minutes "OFF". Once Soft Dry operation is turned off, it stops for 6 minutes.

Time Delay Safety Control

- Once the compressor stops, it will not start for 3 minutes during Cooling operation.

Starting Current Control

- Same as Starting Current Control for Cooling Mode operation.

Anti-Freezing Control

- Same as Anti-Freezing Control for Cooling Mode operation. (For Soft Dry region, 6 minutes waiting is valid during compressor stops.) /

Compressor Reverse Rotation Protection Control

- Same as Compressor Reverse Rotation Protection Control for Cooling Mode Operation. (For Soft Dry region, 6 minutes waiting is valid during compressor stops.)

Automatic Fan Speed Mode

When Automatic Fan Speed is selected at Remote Control during Soft Dry operation.

- Fan speed off and on at Lo speed.

- Deodorizing Control.

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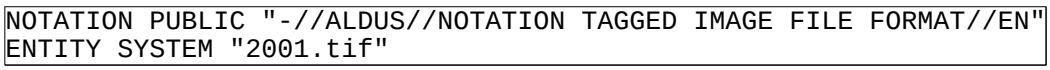
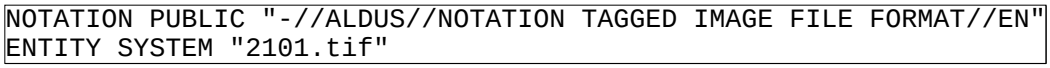
Soft Dry Operation Time Diagram



8.3. Air Circulation Mode Operation

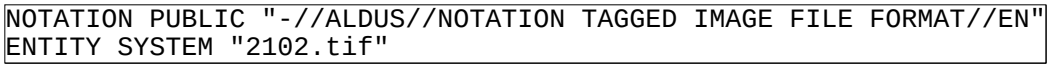
- When the temperature near the ceiling reaches the setting temperature, Air Circulation Mode operation commences at low airflow volume. It stops when the temperature drops to 2°C below the setting temperature. /

Air Circulation Mode Operation Time Diagram



8.4. Automatic Mode Operation

Standard for Determining Operation Mode



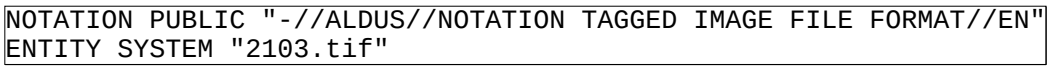
- Indoor fan operates at Lo fan speed for 20 seconds.

- After judging indoor air temperature, the operation mode is determined and operation continued at the mode determined.

- After the operation mode has been determined, the mode does not change. However, Soft Dry mode operation includes Cooling mode operation.

- Room temperature adjustment.

The following are added to the setting temperature specified as above.



- The mode judging temperature and standard setting temperature can be increased by 2°C, by open the circuit of JX2 at indoor electronic controller.

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "2104.tif"
```

8.5. Sleep Mode Auto Operation

Cooling or Soft Dry Operation

When you press the SLEEP Mode, the following movement will start to avoid overcooling. /

- When the room temperature reaches the setting temperature or after 1 hour of operation, sleep shift operation starts and the airflow volume will automatically change to low.

- The setting temperature will be risen by 0.5°C at the start of operation and by 0.5°C one hour later.

- The operation will stop after 8 hours.

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "2201.tif"
```

8.6. Powerful Mode Operation

- Purpose of this operation is to obtain the setting temperature quickly. /

- When the Powerful Mode is set, the set temperature will be automatically decreased 3°C against the present setting temperature.
This operation automatically will be running under Super High Fan speed. /

- Vertical Airflow Direction:-
- In “Manual” setting, the vane will automatically swing down 10° lower than previous setting.
- In “Auto” setting, the vane will automatically swing up and down. However the lower limit will be shifted 10° downward. /

- Powerful Mode will operate for 15 minutes only. /

- Powerful Mode will stop if:-
- Powerful mode button is pressed again.
- Stopped by ON / OFF switch.
- Timer OFF activates.
- Economy mode button is pressed.
- Sleep mode is pressed.
- Operation mode button is changed.

8.7. Economy Mode Operation

- Purpose of this operation is to save or reduced electrical power consumption of the room air conditioner. /
- When the Economy Mode is set, the set temperature will be automatically increased 0.5°C against the preset setting temperature. This operation automatically will be running under Random Fan speed.
  (Refer operation details no. 8.9) /
- Vertical Airflow Direction:-
  In “Manual” or “Auto” setting, the vane will automatically change to Auto Air Swing. /
- Economy Mode will stop if:-
  - Economy Mode button is pressed again.
  - Stopped by ON / OFF switch.
  - Timer OFF activates.
  - Powerful mode button is pressed.
  - Auto or Manual air swing button is pressed.
  - Fan Speed control button is pressed.
  - Sleep Mode button is pressed ON.
  - Operation Mode is changed.

8.8. Random Auto Restart Control

- If there is a power failure, operation will be automatically restarted after 3 to 5 1/2 minutes when the power is resumed.
  It will start with previous operation mode and airflow direction. /
- Restart time is decided randomly using 4 parameter:-
  Intake air temperature, setting temperature, fan speed and Air Swing Blade position. /
- Auto Restart Control is not available when Timer or Sleep Mode is set. /
- This control can be omitted by open the circuit of JX1. (Refer Circuit Diagram) /

8.9. Indoor Fan Speed Control

- Auto Fan Speed Control
  When set to Auto Fan Speed, the fan speed is adjusted between maximum and minimum setting as shown in the table. /
- Manual Fan Speed Control

Basic fan speed adjustment (3 settings, from Lo to Hi) can be carried out by using the Fan Speed selection button. /

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "2301.tif"
```

Random Fan Speed /

The fan is turning at pattern A or B or C randomly, for an interval of 10” each during Random Fan Speed.

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "2302.tif"
```

8.10. Airflow Direction Control

Airflow Direction Auto-Control

- When set a Airflow Direction Auto-Control with remote control, the louver swings up and down as shown in the diagram.
- The louver does not swing when the Indoor Fan stops during operation.
- When stopped with remote control, the discharge vent is closed with the louver.

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "2401.tif"
```

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "Star.tif"
```

1. There is no swinging while indoor fan is stopped during Cooling and Soft Dry operation.

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "Star.tif"
```

2. In Air Circulation operation, when the intake air temperature reaches set temperature, the air direction is changed from upper limit to lower limit. When the intake air temperature falls to 2 than set temperature, the airflow direction is changed from lower limit to upper limit.

Airflow Direction manual Control

- When the manual Airflow Direction Selection Button is pressed, the automatic airflow is released and the airflow direction louver move up and down in the range shown in the diagram.
The louver can be adjusted by pressing the button to the desired louver position.
- When the remote control is used to stop the operation, the

discharge vent is closed with airflow direction louver.

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "2402.tif"
```

8.11. Delay ON Timer Control

- When the Delayed ON Timer is set by using the remote control, the unit will start operate slightly before the set time, so that the room will reach nearly to the set temperature by the desired time.

- For Cooling and Soft Dry mode, the operation will start 15 minutes before the set time.

- For Automatic mode, the indoor fan will operate at Lo speed for 20 seconds, 15 minutes before the set time to detect the intake air temperature to determine the operation mode. The operation indication lamp will blink at this time.

8.12. Remote Control Signal Receiving Sound

- Long beep sound will be heard when:-

- Stopping the Air Conditioner using ON/OFF switch.

- Stopping the Sleep Mode.

- Stopping the Powerful Mode.

- Stopping the Economy Mode.

- Short beep sound will be heard for others.

- To switch off the beep sound:-

Press the “Automatic Operation Button” continuously for 10 seconds or more (“beep” “beep” will be heard at the 10th second). Repeat the above if you want to switch ON the beep sound.

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "Star.tif"
```

However, if the “Automatic Operation Button” has been pressed, the Automatic cooling operation is activated.

If you do not require this operation, you may change it by using the remote control.

9. Operating Instructions

10. Installation Instructions

Required tools for Installation Works			
1. Philips screw driver	5. Spanner	9. Gas leak detector	13. Multimeter
2. Level gauge	6. Pipe cutter	10. Measuring tape	14. Torque wrench 18 N.m (1.8 kgf.m) 42 N.m (4.2 kgf.m) 55 N.m (5.5 kgf.m)
3. Electric drill, hole core drill (ø70 mm)	7. Reamer	11. Thermometer	15. Vacuum pump
4. Hexagonal wrench (4 mm)	8. Knife	12. Megameter	16. Gauge manifold

10.1. Safety Precautions

- Read the following “SAFETY PRECAUTIONS” carefully before installation.

- Electrical work must be installed by all licensed electrician. Be sure to use the correct rating of the power plug and main circuit for the model to be installed.

- The caution items stated here must be followed because these important contents are related to safety. The meaning of each indication used is as below.
Incorrect installation due to ignoring of the instruction will cause harm or damage, and the seriousness is classified by the following indication.

LDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN" if"	**This indication shows the possibility of causing death or serious injury.**

LDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN" if"	**This indication shows the possibility of causing injury or damage to prop**

The items to be followed are classified by the symbols:

LDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN" f"	**Symbol with background white denotes item that is PROHBITED from doi**

- Carry out test running to confirm that no abnormality occurs after the installation. Then, explain to user the operation, care and maintenance as stated in instruction. Please remind the customer

to keep the operating instructions for future reference.

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "War1.tif"
```

1. **Engage dealer or specialist for installation. If installation done by the user is defective, it will c water leakage, electrical shock or fire.**
2. **Install according to this installation instruction strictly. If installation is defective, it will cause leakage, electrical shock or fire.**
3. **Use the attached accessories parts and specified parts for installation. Otherwise, it will cause to fall, water leakage, fire or electrical shock.**
4. **Install at a strong and firm location which is able to withstand the set's weight. If the strength i enough or installation is not properly done, the set will drop and cause injury.**
5. **For electrical work, follow the local national wiring standard, regulation and this installation instruction. An independent circuit and single outlet must be used. If electrical circuit capacity enough or defect found in electrical work, it will cause electrical shock or fire.**
6. **Use the specified cable (1.5 mm2) and connect tightly for indoor/outdoor connection. Connect and clamp the cable so that no external force will be acted on the terminal. If connection or fixi not perfect, it will cause heat-up or fire at the connection.**
7. **Wire routing must be properly arranged so that control board cover is fixed properly. If control cover is not fixed perfectly, it will cause heat-up at connection point of terminal, fire or electric**
8. **When carrying out piping connection, take care not to let air or other substances other than th specified refrigerant go into refrigeration cycle. Otherwise, it will cause lower capacity, abnorm pressure in the refrigeration cycle, explosion and injury.**
9. **Do not damage or use unspecified power supply cord. Otherwise, it will cause fire or electrical shock.**

```
NOTATION PUBLIC "-//ALDUS//NOT
ENTITY SYSTEM "Cau.tif"
```

10. **Do not modify the length of the power supply cord or use of the extension cord, and do not share the single outlet with other electrical appliances. Otherwise, it will cause fire or electrical shock.**

```
NOTATION PUBLIC "-//ALDUS//NOT
ENTITY SYSTEM "Cord.tif"
```

NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "Cau1.tif"

1. **Grounding is necessary. It may cause electrical shock if grounding is not perfect.**
2. **Do not install the unit at place where leakage of flammable gas may occur. In case gas leaks and accumulates at surrounding of the unit, it may cause fire.**
3. **Carry out drainage piping as mentioned in installation instructions. If drainage is not perfect, w may enter the room and damage the furniture.**

NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "Atten.tif"

1. **Selection of the installation location.**
   Select a installation location which is rigid and strong enough to support or hold the unit, and location for easy maintenance.
2. **Power supply connection to the room air conditioner.**
   Connect the power supply cord of the room air conditioner to the mains using one of the follo method.
   Power supply point shall be the place where there is ease for access for the power disconnect case of emergency. In some countries, permanent connection of this room air conditioner to t supply is prohibited.
   1. Power supply connection to the receptacle using a power plug. Use an approved 16A power plug with earth pin for the connection receptacle.
   2. Power supply connection to a circuit breaker for the permanent connection. Use an approved 16A circuit breaker for the permanen It must be a double pole switch with a minimum 3 mm contact gap.
3. **Do not release refrigerant.**
   Do not release refrigerant during piping work for installation, re-installation and during repairi refrigeration parts. Take care of the liquid refrigerant, it may cause frostbite.
4. **Installation work.**
   It may need two people to carry out the installation work.
5. **Do not install this appliance in a laundry room or other location where water may drip from the etc.**

Attached accessories

NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5101.tif"

Applicable piping kit
CZ-3F5, 7AEN (CS/CU-C75KR, C95KR)
CZ-4F5, 7, 10AN (CS/CU-C125KR)

SELECT THE BEST LOCATION

INDOOR UNIT

- There should not be any heat source or steam near the unit.

- There should not be any obstacles blocking the air circulation.
- A place where air circulation in the room is good.
- A place where drainage can be easily done.
- A place where noise prevention is taken into consideration.
- Do not install the unit near the door way.
- Ensure the spaces indicated by arrows from the wall, ceiling, or other obstacles.
- Indoor unit of this room air conditioner shall be installed on the wall in a height of at least 2.3 m.

OUTDOOR UNIT

- If an awning is built over the unit to prevent direct sunlight or rain, be careful that heat radiation from the condenser is not obstructed.
- There should not be any animal or plant which could be affected by hot air discharged.
- Keep the spaces indicated by arrows from wall, ceiling, fence or other obstacles.
- Do not place any obstacles which may cause a short circuit of the discharged air.
- If piping length is over the common length, additional refrigerant should be added as shown in the table.

Model	Piping size		Common Length (m)	Max. Elevation (m)	Max. Piping Length (m)	Additional Refrigerant (g/m)
	Gas	Liquid				
C75KR/ C95KR	3/ 8”	1/4”	7.5	5	10	10
C125KR	1/ 2”	1/4”	7.5	5	15	10

Indoor/Outdoor unit installation diagram

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5102.tif"
```

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5103.tif"
```

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5104.tif"
```

- This illustration is for explanation purposes only. / The indoor unit will actually face a different way.

10.2. INDOOR UNIT

10.2.1. SELECT THE BEST LOCATION / (Refer to “Select the best location” section)

10.2.2. HOW TO FIX INSTALLATION PLATE

The mounting wall is strong and solid enough to prevent it from the vibration.

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5201.tif"
```

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "CirA.tif"
```

- Unit centre should be at more than 450 mm at right and left of the wall.

The height should be more than 195 mm from the ceiling.

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "CirB.tif"
```

- From installation plate end to unit left side end is 50 mm.

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "C1.tif"
```

- From installation plate end to unit right side end is 50 mm.

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "C2.tif"
```

- Connecting cable should be about 750 mm from this line. (Only for left rear piping)

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "C3.tif"
```

- For left side piping, piping connection for liquid should be here.

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "C4.tif"
```

- For left side piping, piping connection for gas should be here.

1. Mount the installation plate on the wall with six screws. / (If mounting the unit on the concrete wall consider using anchor bolts.)

- Always mount the installation plate horizontally by aligning the marking-off line with the thread and using a level gauge.

2. Drill the piping plate hole with ø70 mm hole-core drill.

- Line according to the arrows marked on the lower left and right side of the installation plate. The meeting point of the extended line is the centre of the hole.

- Drill the piping hole at either the right or the left and the hole should be slightly slanted to the outdoor side.

10.2.3. TO DRILL A HOLE IN THE WALL AND INSTALL A SLEEVE OF PIPING

1. Insert the piping sleeve to the hole.
2. Fix the bushing to the sleeve.
3. Cut the sleeve until it
   extrudes about 15 mm from the wall.

Caution
When the wall is hollow, please be sure to use the sleeve for tube ass'y to prevent dangers caused by mice biting the indoor/ outdoor connecting cable.

4. Finish by sealing the sleeve with putty or caulking compound at the final stage.

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5202.tif"
```

10.2.4. INDOOR UNIT INSTALLATION

1. For the right rear piping

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "Step1.tif"
```

2. For the right and right bottom piping

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "Step2.tif"
```

3. For the embedded piping

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "Step3.tif"
```

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5301.tif"
```

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5302.tif"
```

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5303.tif"
```

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5304.tif"
```

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5305.tif"
```

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5306.tif"
```

(This can be used for left rear piping and left bottom piping also.)

NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5307.tif"

NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5308.tif"

NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5401.tif"

NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5402.tif"

NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5403.tif"

10.2.5. CONNECT THE CABLE TO THE INDOOR UNIT

1. **The inside and outside connecting cable can be connected without removing the front grille.**
2. **Connecting cable between indoor unit and outdoor unit shall be approved polychloroprene sheathed 3 × 1.5 mm_2 flexible cord, type designation H05 RN-F or heavier cord.**

- Ensure the color of wires of outdoor unit and the terminal Nos. are the same to the Indoor's respectively.
- Earth lead wire shall be longer than the other lead wires as shown in the figure for the electrical safety in case of the slipping out of the cord from the anchorage. /

NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5404.tif"

- Secure the cable onto the control board with the holder (clamper).

NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5405.tif"

INSTALLATION OF AIR PURIFYING FILTERS

1. **Open the front panel.**
2. **Remove the air filters.**
3. **Hold the purifying filters by their tabs and install as shown in the illustration at below.**

NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5406.tif"

HOW TO TAKE OUT FRONT GRILLE

Please follow below steps to take out front grille if necessary such as when servicing.

1. **Set the vertical airflow direction louver to the horizontal position.**
2. **Slide down the two caps on the front grille as shown in the illustration below, and then remove the two mounting screws.**
3. **Pull the lower section of the front grille towards you to remove the front grille.**

When reinstalling the front grille, first set the vertical airflow direction louver to the horizontal position and then carry out above steps 2 - 3 in the reverse order.

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5407.tif"
```

AUTO SWITCH OPERATION

The below operations will be performed by pressing the “AUTO” switch.

1. **AUTO OPERATION MODE**
   The Auto operation will be activated immediately once the Auto Switch is pressed.
2. **TEST RUN OPERATION (FOR PUMP DOWN/SERVICING PURPOSE)**
   The Test Run operation will be activated if the Auto Switch is pressed continuously for more than 5 sec. to below 10 sec. A “beep” sound will occur at the fifth sec., in order to identify the starting of Test Run operation
3. **REMOTE CONTROLLER RECEIVING SOUND ON/OFF**
   The ON/OFF of Remote Controller receiving sound can be change over by pressing the “AUTO” Switch continuously for 10 sec. and above. A “beep”, “beep” sound will occur at the tenth sec., in

order to indicate the “ON/OFF” change over of remote control receiving sound.

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5408.tif"
```

10.3. OUTDOOR UNIT

10.3.1. SELECT THE BEST LOCATION / (Refer to “Select the best location” section)

10.3.2. INSTALL THE OUTDOOR UNIT

- After selecting the best location, start installation according to Indoor/outdoor Unit Installation Diagram.

1. Fix the unit on concrete or rigid frame firmly and horizontally by bolt nut. (ø10 mm).

2. When installing at roof, please consider strong wind and earthquake. Please fasten the installation stand firmly with bolt or nails.

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5501.tif"
```

10.3.3. CONNECTING THE PIPING

Connecting the Piping to Indoor Unit

Please make flare after inserting flare nut (locate at joint portion of tube assembly) onto the copper pipe. (In case of using long piping)

Connect the piping

- Align the center of piping and sufficiently tighten the flare nut with fingers.

- Further tighten the flare nut with torque wrench in specified torque as stated in the table.

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5502.tif"
```

MODEL	Piping size (Torque)	
	Gas	Liquid
C75KR/C95KR	3/8” (42 N.m)	1/4” (18 N.m)
C125KR	1/2” (55 N.m)	1/4” (18 N.m)

Connecting the Piping to Outdoor Unit

Decide piping length and then cut by using pipe cutter. Remove burrs from cut edge. Make flare after inserting the flare nut (located at valves) onto the copper pipe.

Align center of piping to valves and then tighten with torque wrench to the specified torque as stated in the table.

CUTTING AND FLARING THE PIPING

1. **Please cut using pipe cutter and then remove the burrs.**
2. **Remove the burrs by using reamer. If burrs is not removed, gas leakage may be caused.**
   Turn the piping and down to avoid the metal powder entering the pipe.
3. **Please make flare after inserting the flare nut onto the copper pipes.**

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5503.tif"
```

10.3.4. EVACUATION OF THE EQUIPMENT

WHEN INSTALLING AND AIR CONDITIONER, BE SURE TO EVACUATE THE AIR INSIDE THE INDOOR UNIT AND PIPES in the following procedure.

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5504.tif"
```

1. **Connect a charging hose with a push pin to the Low and High side of a charging set and the service port of the 3-way valve.**

   - Be sure to connect the end of the charging hose with the push pin to the service port.
2. **Connect the center hose of the charging set to a vacuum pump.**
3. **Turn on the power switch of the vacuum pump and make sure that the needle in the gauge moves from 0 cmHg (0 MPa) to -76 cmHg (-0.1 MPa). Then evacuate the air approximately ten minutes.**
4. **Close the valve of both the Low and High sides of the charging set and turn off the vacuum pump. Make sure that the needle in the gauge does not move after approximately five minutes.**
   Note: BE SURE TO TAKE THIS PROCEDURE IN ORDER TO AVOID REFRIGERANT GAS LEAKAGE.
5. **Disconnect the charging hose from the vacuum pump and from the service port of the 3-way valve.**
6. **Tighten the service port caps of the 3-way valve at torque of 18 N.m with a torque wrench.**
7. **Remove the valve caps of both of the 2-way valve and 3-way valve. Position both of the valves to “OPEN” using a hexagonal**

wrench (4 mm).

8. Mount valve caps onto the 2-way valve and the 3-way valve.

   - Be sure to check for gas leakage.

CAUTION

- If gauge needle does not move from 0 cmHg (0 MPa) to -76 cmHg (-0.1 MPa), in step 3 above take the following measure:
- If the leak stops when the piping connections are tightened further, continue working from step 3.
- If the leak does not stop when the connections are retightened, repair the location of leak.
- Do not release refrigerant during piping work for installation and re-installation. Take care of the liquid refrigerant, it may cause frostbite.

10.3.5. CONNECT THE CABLE TO THE OUTDOOR UNIT

1. Remove the control board cover from the unit by loosening the screw.
2. Connecting cable between indoor unit and outdoor unit shall be approved polychloroprene sheathed 3 × 1.5 mm^2 flexible cord, type designation H05 RN-F or heavier cord.

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5404.tif"
```

3. Secure the cable onto the control board with the holder (clamper).
4. Attach the control board cover back to the original position with the screw.

10.3.6. PIPE INSULATION

1. Please carry out insulation at pipe connection portion as mentioned in Indoor/Outdoor Unit Installation Diagram. Please wrap the insulated piping end to prevent water from going inside the piping.
2. If drain hose or connecting piping is in the room (where dew may

form), please increase the insulation by using POLY-E FOAM with thickness 6 mm or above.

CHECK THE DRAINAGE

- **Open front panel and remove air filters. / (Drainage checking can be carried out without removing the front grille.)**
- **Pour a glass of water into the drain tray-styrofoam.**
- **Ensure that water flows out from drain hose of the indoor unit.**

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5601.tif"
```

EVALUATION OF THE PERFORMANCE

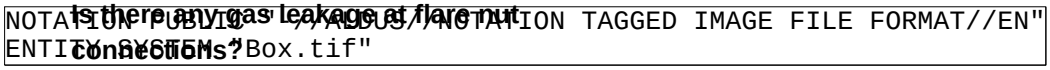
- **Operate the unit at cooling operation mode for fifteen minutes or more.**
- **Measure the temperature of the intake and discharge air.**
- **Ensure the difference between the intake temperature and the discharge is more than 8°C.**

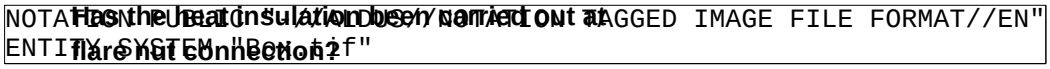
```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5602.tif"
```

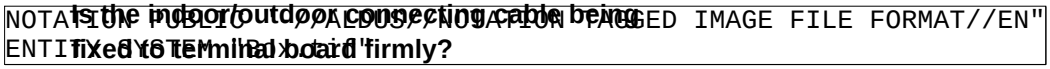
NOTE

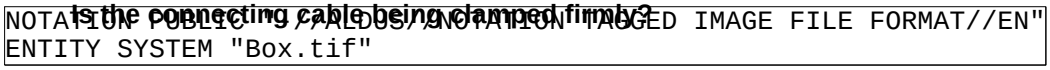
These equipment shall be connected to a suitable mains network with a main impedance less than the following:
CS-C75KR / CU-C75KR: 0.43 Ω
CS-C95KR / CU-C95KR: 0.31 Ω
CS-C125KR / CU-C125KR: 0.2 Ω

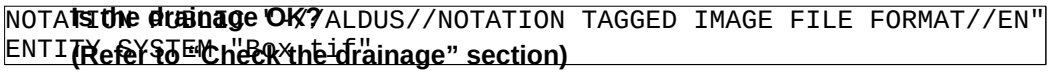
CHECK ITEMS

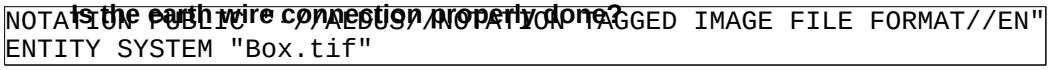


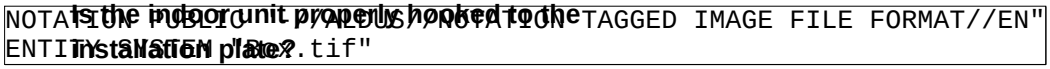


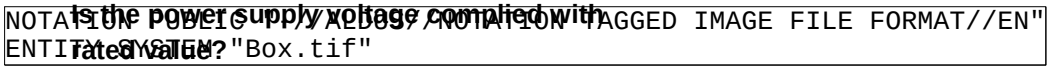


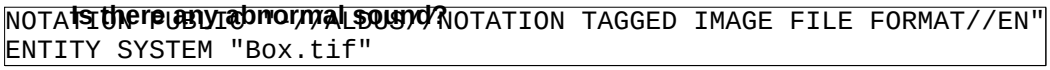


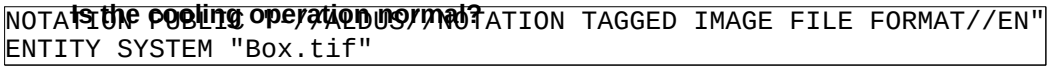


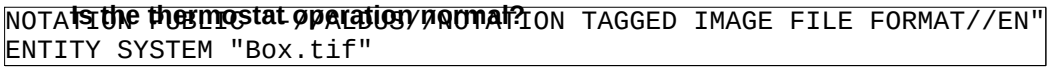


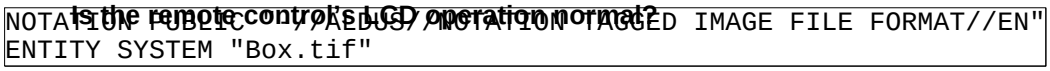


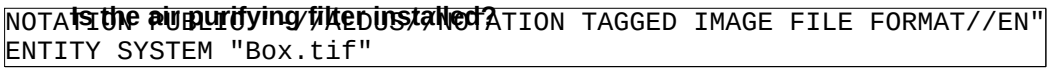




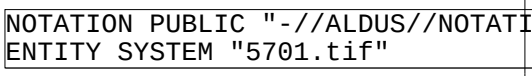
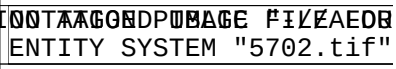








11. 2-way, 3-way Valve

	2-way Valve (Liquid Side)	3-way Valve (Gas Side
		
Works	**Shaft Position**	**Shaft Position**
Shipping	**Close (With valve cap)**	**Closed (With valve cap)**
Evacuation (Installation and Re-installation)	**Closed (Counter-Clockwise)**	**Closed (Clockwise)**
Operation	**Open (With valve cap)**	**Open (With valve cap)**
Pumping down (Transferring)	**Closed (Clockwise)**	**Open (Counter-Clockwise)**
Evacuation (Servicing)	**Open**	**Open**
Gas charging (Servicing)	**Open**	**Open**
Pressure check (Servicing)	**Open**	**Open**
Gas releasing (Servicing)	**Open**	**Open**

11.1. Evacuation of Installation

WHEN INSTALLING AN AIR CONDITIONER, BE SURE TO EVACUATE THE AIR INSIDE THE INDOOR UNIT AND PIPES in the following procedure.
If air remain in the indoor unit and refrigeration pipes, it will affect the compressor, reduce to cooling capacity, and could lead to a malfunction.

NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "5901.tif"

Procedure:

1. **Connect a charging hose with a push pin to the Low side of a charging set and the service port of a 3-way valve.**

   - Be sure to connect the end of the charging hose with the push pin to the service port.

2. **Connect the centre hose of the charging set to a vacuum pump.**
3. **Turn on the power switch of the vacuum pump and make sure that the needle in the gauge moves from 0 MPa (0 cmHg) to -0.1 MPa (-76 cmHg). Then evacuate the air for approximately ten minutes.**
4. **Close the Low side valve of the charging set and turn off the vacuum pump. Make sure that the needle in the gauge does not move after approximately five minutes.**
   BE SURE TO TAKE THIS PROCEDURE IN ORDER TO AVOID GAS LEAKAGE.
5. **Disconnect the charging hose from the vacuum pump and from the service port of the 3-way valve.**
6. **Tighten the service port cap at a torque of 18 N.m with a torque wrench.**
7. **Remove the valve caps of the 2-way valve and the 3-way valve. Position both of the valves to “open” using a hexagonal wrench (4 mm).**
8. **Mount the valve caps onto the 2-way and 3-way valves.**

   - Be sure to check for gas leakage.

Caution

If gauge needle does not move from 0 cmHg to -76 cmHg in step (3) above, take the following measures:
If the leaks stop when the piping connections are tightened further, continue working from step (3).
If the leaks do not stop when the connections are retightened, repair the location of the leak.

11.2. Pumping down

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "6001.tif"
```

Procedure:

1. **Confirm that both the 2-way and 3-way valves are set to the opened position.**

   - Remove the valve stem caps and confirm that the valve stems are in the opened position.
   - Be sure to use a hexagonal wrench to operate the valve stems.

2. **Operate the unit for 10 to 15 minutes.**
3. **Stop operation and wait for 3 minutes, then connect the charge set to the service port of the 3-way valve.**

   - Connect the charge hose with the push pin to the Gas service port.

4. **Air purging of the charge hose.**

   - Open the low-pressure valve on the charge set slightly to purge air from the charge hose.

5. **Set the 2-way valve to the closed position.**
6. **Operate the air conditioner at the cooling cycle and stop it when the gauge indicates 0 MPa (0 kg/cm$_2$G).**
   If the unit cannot be operated at the cooling condition (weather is rather cool), short the Pumping Down pins on the Main Control

P.C.B.
(Simply press the pumping down button if it is equipped.)
So that the unit can be operated.

7. Immediately set the 3-way valve to the closed position.

   - Do this quickly so that the gauge ends up indicating 0.1 MPa (1 kg/cm^{2}G) to 0.3 MPa (3 kg/cm^{2}G).

8. Use refrigerant reclaiming equipment to collect refrigerant from indoor unit and pipes.
9. Disconnect the charge set, and mount the 2-way and 3-way valve's stem caps and the service port caps.

   - Use a torque wrench to tighten the service port cap to a torque of 18 N.m.
   - Be sure to check for gas leakage.

10. Disconnect pipes from indoor unit and outdoor unit.

11.3. Evacuation of Re-installation

WHEN REINSTALLING AN AIR CONDITIONER, BE SURE TO EVACUATE THE AIR INSIDE THE INDOOR UNIT AND PIPES in the following procedure.
If air remain in the indoor unit and refrigeration pipes, it will affect the compressor, reduce to cooling capacity, and could lead to a malfunction.

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "6001.tif"
```

Procedure:

1. Connect a charging hose with a push pin to the Low side of a charging set and the service port of the 3-way valve.

   - Be sure to connect the end of the charging hose with the push pin to the service port.

2. Connect the centre hose of the charging set to a vacuum pump.
3. Turn on the power switch of the vacuum pump and make sure that the needle in the gauge moves from 0 MPa (0 cmHg) to -0.1 MPa (-76 cmHg). Then evacuate the air for approximately ten minutes.
4. Close the Low side valve of the charging set and turn off the

vacuum pump. Make sure that the needle in the gauge does not move after approximately five minutes.
BE SURE TO TAKE THIS PROCEDURE IN ORDER TO AVOID GAS LEAKAGE.

5. Disconnect the charging hose from the vacuum pump.
6. Charge the pipes and indoor unit with gas refrigerant from 3-way valve service port, and then discharge the refrigerant until low side (gas side) gauge needle indicates 0.3 MPa (3 kg/cm^2).
7. Tighten the service port cap at a torque of 18 N.m with a torque wrench.
8. Remove the valve caps of the 2-way valve and the 3-way valve. Position both of the valves to “open” using a hexagonal wrench (4 mm).
9. Mount the valve caps onto the 2-way and 3-way valves.

- BE SURE TO USE REFRIGERANT RECLAIMING EQUIPMENT WHILE DISCHARGING THE REFRIGERANT.
- Purge the air from charge set’s centre hose.
- Be sure to check for gas leakage.

Caution

If gauge needle does not move from 0 MPA (0 cmHg) to -0.1 MPa (-76 cmHg) in step (3) above, take the following measures:
If the leaks stop when the piping connections are tightened further, continue working from step 3.
If the leaks do not stop when the connections are retightened, repair the location of the leak.

11.4. Balance refrigerant of the 2-way, 3-way valves

(Lack of refrigerant in the refrigeration cycle)

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "6101.tif"
```

Procedure:

1. Confirm that both the 2-way and 3-way valves are set to the open

position.

2. **Connect the charge set to the 3-way valve's service port.**

   - Leave the valve on the charge set closed.
   - Connect the charge hose with the push-pin to the service port.

3. **Connect the charge set's centre hose to refrigerant reclaiming equipment.**

   - Purge the air from charge hose.

4. **Open the valve (Low side) on the charge set and discharge the refrigerant until the gauge indicates 0.05 MPa (0.5 kg/cm^{2}G) to 0.1 MPa (1 kg/cm^{2}G).**

   - If there is no air in the refrigeration cycle (the pressure when the air conditioner is not running is higher than 0.1 MPa (1 kg/cm^{2}G), discharge the refrigerant until the gauge indicates 0.05 MPa (0.5 km/cm^{2}G) to 0.1 MPa (1 kg/cm^{2}G). If this is the case, it will not be necessary to apply a evacuation.
   - Discharge the refrigerant gradually; if it is discharged too suddenly, the refrigeration oil will also be discharged.

5. **Turn on refrigerant reclaiming equipment.**

11.5. Evacuation

(No refrigerant in the refrigeration cycle)

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "6201.tif"
```

Procedure:

1. **Connect the vacuum pump to the charge set's centre hose.**
2. **Evacuation for approximately one hour.**

   - Confirm that the gauge needle has moved toward -0.1 MPa (-76 cmHg) [vacuum of 4 mmHg or less.]

3. **Close the valve (Low side) on the charge set, turn off the vacuum pump, and confirm that the gauge needle does not move (approximately 5 minutes after turning off the vacuum pump).**
4. **Disconnect the charge hose from the vacuum pump.**

   - Vacuum pump oil

If the vacuum pump oil becomes dirty or depleted, replenish as needed.

11.6. Gas charging

(After Evacuation)

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "6301.tif"
```

Procedure:

1. Connect the charge hose to the charging cylinder.

- Connect the charge hose which you disconnected from the vacuum pump to the valve at the bottom of the cylinder.

2. Purge the air from the charge hose.

- Open the valve at the bottom of the cylinder and press the check valve on the charge set to purge the air (be careful of the liquid refrigerant).

3. Open the valve (Low side) on the charge set and charge the system with liquid refrigerant.

- If the system cannot be charged with the specified amount of refrigerant, it can be charged with a little at a time (approximately 150 g each time) while operating the air conditioner in the cooling cycle; however, one time is not sufficient, wait approximately 1 minute and then repeat the procedure. (pumping down-pin)

This is different from previous procedures. Because you are charging with liquid refrigerant from the gas side, absolutely do no attempt to charge with large amount of liquid refrigerant while operating the air conditioner.

4. Immediately disconnect the charge hose from the 3-way valve's service port.

- Stopping partway will allow the refrigerant to be discharged.
- If the system has been charged with liquid refrigerant while operating the air conditioner, turn off the air conditioner

before disconnecting the hose.

5. Mount the valve stem caps and the service port cap.

- Use torque wrench to tighten the service port cap to a torque of 18 N.m.
- Be sure to check for gas leakage.

12. Servicing Information

- Inspection points for the Indoor Electronic Controller

1. The Electronic Controller, a signal Receiver and an Indicator (Fig. 2) can be seen by the below steps:

- Remove the 2 caps and 2 screws at the bottom of the front grille. (Fig. 1)

- Remove the front grille by releasing the 2 hooks at the top of the front grille. (Fig. 1)

- Remove the control board cover by releasing the 2 tabs at left, 1 tab on top and 2 more tabs at right side of the control board cover. (Fig. 1)

2. To remove the Electronic Controller, release the hook that holding the electronic controller. (Fig. 2)

- Indoor Fan Motor removal procedure:-

1. Remove the control board by:-

- Releasing CN-C (GRN) connector. (Fig. 2)
- Releasing CN-FM (GRN) connector. (Fig. 2)
- Releasing CN-STM connector. (Fig. 2)
- Remove the earth wire screw. (Fig. 2)
- Release the intake air sensor. (Fig. 2)
- Release the piping sensor. (Fig. 2)

- Remove the right and left screws. (Fig. 3)

- Then remove the control board by pressing down the hook at the left and press up the right hook. (Fig. 3)

Fig. 1

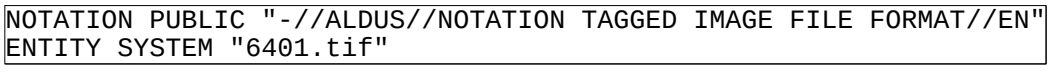


Fig. 2

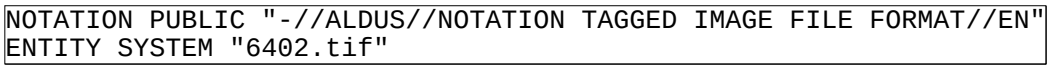
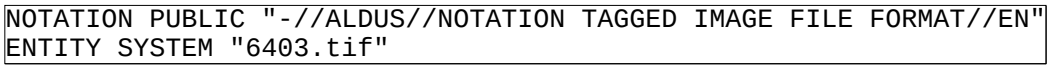


Fig. 3



2. Remove the Fan Motor by:-

- Release the Fan motor leadwire by pressing the hook at the center of the connector. (Fig. 4)

- Then remove the particular piece that holding the fan motor by pressing the tab. (Fig. 4)

- Remove the discharge grille and then the drain hose. (Fig. 4)

- Finally remove the fan motor by removing the screw. (Fig. 5)

- REMINDER - To reinstall the fan motor, adjust the connector of the fan motor as Fig. 5.

Fig. 4

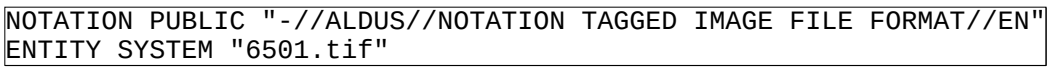
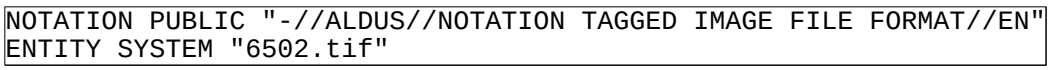


Fig. 5



- Cross Flow Fan Removal Procedure.

1. **Remove the control board and the fan motor by referring to the "Indoor Fan Motor Removal Procedure".**
2. **Remove the evaporator screw. (Fig. 6)**
3. **Press the particular piece to loosen the evaporator. (Fig. 7)**
4. **Remove the bearing. (Fig. 7)**
5. **Push up the evaporator and take out the cross-flow Fan. (Fig. 7)**

Fig. 6

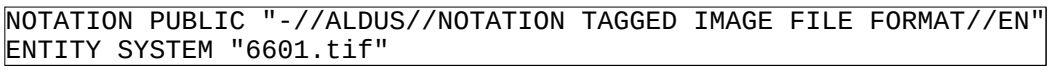
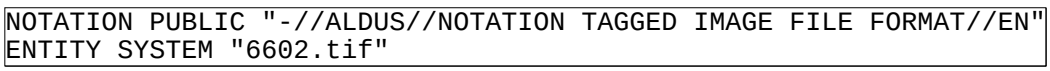


Fig. 7



- Remote Control Reset

When the batteries are inserted for the first time, or the batteries are replaced, all the indications will blink and the remote control

might not work.
If this happen, remove the back cover of the remote control and you will find a resetting terminal, and by shorting it with a minus screwdriver, it will return to normal.

- Changing the wireless remote control transmission code

When two indoor units are installed in the same room, in order to prevent operating errors caused by using two remote controls, add a jumper wire to the remote control side (J-B) and a carbon resistor (1/4 W, 10kΩ) to the indoor printed circuit board (RX1), it is possible to select from 2 types of transmission codes including one at time of delivery condition (1).

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NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "6702.tif"
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NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "6703.tif"
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13. Troubleshooting Guide

13.1. Refrigeration cycle system

In order to diagnose malfunctions, make sure that there are no electrical problems before inspecting the refrigeration cycle. Such problems include insufficient insulation, problem with the power source, malfunction of a compressor and a fan.
The normal outlet air temperature and pressure of the refrigeration cycle depends on various conditions, the standard values for them are shown in the table to the right.

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ENTITY SYSTEM "6801.tif"
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NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "6802.tif"
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13.1.1. Relationship between the condition of the air conditioner and pressure and electric current

Condition of the air conditoner	Cooling Mode		
	Low Pressure	High Pressure	Electric current operatio
Insufficient refrigerant (gas leakage)			
Clogged capillary tube or Strainer			
Short circuit in the indoor unit			
Heat radiation deficiency of the outdoor unit			
Inefficient compression			

- Carry out the measurements of pressure, electric current, and temperature fifteen minutes after an operation is started.

13.1.2. Diagnosis methods of a malfunction of a compressor

Nature of fault	Symptom
Insufficient compressing of a compressor	-Electric current during operation becomes approximately 20% lower than the normal va -The discharge tube of the compressor becomes abnormally hot (normally 70 to 90°C). -The difference between high pressure and low pressure becomes almost zero.
Locked compressor	-Electric current reaches a high level abnormally, and the value exceeds the limit of an a some cases, a breaker turns off. -The compressor has a humming sound.

14. Technical Data

NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "7001.tif"

240V	Outdoor Temp. (°C)											
Indoor wet bulb temp.	30			35			40			46		
	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
17.0°C	2.03	1.54	0.59	1.90	1.48	0.63	1.77	1.42	0.67	1.61	1.35	0.73
19.0°C				2.05		0.64						
19.5°C	2.23	1.61	0.60	2.09	1.55	0.64	1.94	1.49	0.69	1.77	1.42	0.74
22.0°C	2.43	1.67	0.61	2.27	1.61	0.65	2.12	1.55	0.70	1.92	1.48	0.75

220V	Outdoor Temp. (°C)											
Indoor wet bulb temp.	30			35			40			46		
	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
17.0°C	1.98	1.50	0.53	1.85	1.44	0.57	1.72	1.39	0.61	1.57	1.32	0.66
19.0°C				2.00		0.58						
19.5°C	2.18	1.57	0.54	2.04	1.51	0.58	1.89	1.46	0.62	1.72	1.39	0.67
22.0°C	2.37	1.63	0.55	2.22	1.57	0.59	2.06	1.51	0.63	1.88	1.44	0.68

NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "7002.tif"

240V	Outdoor Temp. (°C)											
Indoor wet bulb temp.	30			35			40			46		
	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
17.0°C	2.68	2.03	0.78	2.50	1.95	0.84	2.33	1.87	0.90	2.12	1.78	0.97
19.0°C				2.70		0.85						
19.5°C	2.94	2.13	0.79	2.75	2.04	0.85	2.56	1.97	0.91	2.32	1.87	0.98
22.0°C	3.20	2.20	0.81	2.99	2.12	0.87	2.79	2.05	0.93	2.53	1.95	1.00

220V	Outdoor Temp. (°C)											
Indoor wet bulb temp.	30			35			40			46		
	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
17.0°C	2.63	1.99	0.74	2.46	1.91	0.80	2.28	1.84	0.85	2.08	1.75	0.92
19.0°C				2.65		0.81						
19.5°C	2.89	2.09	0.76	2.70	2.00	0.81	2.51	1.93	0.87	2.28	1.84	0.94
22.0°C	3.15	2.16	0.77	2.94	2.08	0.83	2.73	2.01	0.89	2.49	1.91	0.95

NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "7003.tif"

240V	Outdoor Temp. (°C)											
Indoor wet bulb temp.	30			35			40			46		
	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
17.0°C	3.54	2.68	1.15	3.31	2.57	1.24	3.08	2.47	1.33	2.80	2.35	1.43
19.0°C				3.57		1.26						
19.5°C	3.89	2.81	1.18	3.63	2.70	1.27	3.38	2.60	1.35	3.07	2.47	1.46
22.0°C	4.24	2.92	1.20	3.96	2.80	1.29	3.68	2.70	1.38	3.35	2.58	1.49

220V	Outdoor Temp. (°C)											
Indoor wet bulb temp.	30			35			40			46		
	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
17.0°C	3.49	2.65	1.11	3.26	2.54	1.19	3.03	2.44	1.28	2.76	2.32	1.38
19.0°C				3.52		1.21						
19.5°C	3.83	2.77	1.13	3.58	2.66	1.21	3.33	2.56	1.30	3.03	2.44	1.40
22.0°C	4.18	2.87	1.15	3.90	2.76	1.24	3.63	2.67	1.32	3.30	2.54	1.43

TC - Total Cooling Capacity (kW) **Indoor 27°C/19°C**
SHC - Sensible Heat Capacity (kW) **Outdoor 35°C/24°C**
IP - Input Power (kW)


```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "7101.tif"
```

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "7201.tif"
```


15. Exploded View


```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "7301.tif"
```


Note:
The above exploded view is for the purpose of parts disassembly and replacement.
The non-numbered parts are not kept as standard service parts.

16. Replacement Parts List

<Model: CS-C75KR / CS-C95KR / CS-C125KR>

NO.	DESCRIPTION & NAME	Q'TY	CS-C75KR	CS-C95KR	CS-C125KR	REMARKS
1	CHASSY COMPLETE	1	CWD50C338	←	←	
2	PARTICULAR PIECE	1	CWD931019	←	←	
3	FAN MOTOR	1	CWA921033	CWA921034	CWA921031	0
4	LEAD WIRE - FAN MOTOR	1	CWA67C2097	←	←	
5	CROSS FLOW FAN	1	CWH02C060	←	←	
6	BEARING	1	CWH64K007	←	←	
7	SCREW - CROSS FLOW FAN	1	CWH4580304	←	←	
8	EVAPORATOR & TUBE ASS'Y COMPLETE	1	CWB30C1058	CWB30C1061	CWB30C1060	
9	INTAKE AIR SENSOR HOLDER	1	CWH32142	←	←	
10	ANTI VIBRATION BUSHING	1	—	CWH50211	←	
11	FLARE NUT (1/4")	1	CWH6002140(1/4")	←	←	
12	FLARE NUT (3/8")	1	CWT25005 (3/8")	←	CWT25007 (1/2")	
13	DISCHARGE GRILLE COMPLETE	1	CWE20C2062	←	CWE20C2085	
14	VERTICAL VANE WITH TAB	2	CWE24458	←	←	
15	VERTICAL VANE	10	CWE24457	←	←	
16	CONNECTING BAR	2	CWE26194	←	←	
17	AIR SWING MOTOR	1	CWA98259	←	CWA98C033	0
18	LEAD WIRE - AIR SWING MOTOR	1	CWA67C2106	←	←	
19	CAP FOR DRAIN TRAY	1	CWH52C1001	←	←	
20	HORIZONTAL VANE	1	CWE241027	←	←	
21	CONTROL BOARD	1	CWH10965A	←	←	
22	POWER SUPPLY CORD	1	CWA20C2102	←	←	
23	ELECTRONIC CONTROLLER	1	CWA742323	←	←	0
24	RECEIVER	1	CWA74919	←	←	0
25	INDICATOR COMPLETE	1	CWE39C1024	←	←	
26	LEAD WIRE - INDICATOR	1	CWA67C2105	←	←	0
27	TERMINAL BOARD	1	CWA28C2028	←	CWA28C2027	0
28	INDICATOR HOLDER	1	CWD931018A	←	←	
29	TEMPERATURE SENSOR	1	CWA50C608	←	←	0
30	CONTROL BOARD FRONT COVER	1	CWH13456	←	←	
31	CONTROL BOARD TOP COVER	1	CWH13457	←	←	
32	REMOTE CONTROL COMPLETE	1	CWA75C2079	←	←	0
33	FRONT GRILLE COMPLETE	1	CWE11C2106	←	←	
34	INTAKE GRILLE COMPLETE	1	CWE22C1006	←	←	
35	DECORATION BASE COMPLETE	1	CWE35C1007	←	←	
36	TAB	2	CWD931020	←	←	
37	AIR FILTER	2	CWD00240	←	←	
38	GRILLE DOOR	1	CWE141013	←	←	
39	SCREW FOR FRONT GRILLE	2	XTN4+16C	←	←	
40	CAP FOR FRONT GRILLE	2	CWH52267	←	←	
41	DRAIN HOSE	1	CWH85285	←	←	
42	OPERATING INSTRUCTIONS	1	CWF563245	←	←	
43	INSTALLATION INSTRUCTIONS	1	CWF612155	←	←	
44	INSTALLATION PLATE	1	CWH36157	←	←	

NO.	DESCRIPTION & NAME	Q'TY	CS-C75KR	CS-C95KR	CS-C125KR	REMARKS
45	BAG COMPLETE - INSTALLATION SCREW	1	CWH82C067	←	←	
46	AIR PURIFYING FILTER COMPLETE	1	CWD00C1028	←	←	
47	AIR PURIFYING FILTER (CATECHIN)	2	CWD001014	←	←	0
48	AIR PURIFYING FILTER (DEODORIZING)	2	CWD001033	←	←	0
49	REMOTE CONTROL HOLDER	1	CWH36161	←	←	

(Note)

- All parts are supplied from MACC, Malaysia (Vendor Code: 086).

- "O" marked parts are recommended to be kept in stock.

17. Exploded View

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "7501.tif"
```

Note:

The above exploded view is for the purpose of parts disassembly and replacement.

The non-numbered parts are not kept as standard service parts.

18. Replacement Parts List

<Model: CU-C75KR / CU-C95KR>

NO.	DESCRIPTION & NAME	Q'TY	CU-C75KR	CU-C95KR	REMARKS
1	CHASSY ASS'Y	1	CWD50K2035A	←	
2	FAN MOTOR BRACKET	1	CWD54113	←	
3	SCREW - FAN MOTOR BRACKET	4	CWH4580399	←	
4	FAN MOTOR	1	CWA951040	←	0
5	SCREW - FAN MOTOR MOUNT	3	CWH55027	←	
6	PROPELLER FAN	1	CWH00K040	←	
7	NUT - PROPELLER FAN	1	CWH56032	←	
8	COMPRESSOR	1	2RS110D5CA04	2PS146D5BA04	0
9	ANTI - VIBRATION BUSHING	3	CWH50077	←	
10	NUT - COMPRESSOR MOUNT	3	CWH56000	←	
11	CONDENSER	1	CWB32C323	CWB32C119	
12	TUBE ASS'Y (CAPILLARY TUBE)	1	CWT01C589	CWT01C590	
13	HOLDER COUPLING ASS'Y	1	CWH351011	←	
14	3-WAY VALVE	1	CWB01438	←	0
15	2-WAY VALVE	1	CWB02277	←	0
16	SOUND PROOF MATERIAL	1	CWG302067	CWG302088	
17	SOUND PROOF BOARD	1	CWH15266	←	
18	L - SHAPED PLATE	1	CWD60247	←	
19	OVERLOAD PROPECTOR	1	CWA12343	CWA12344	0
20	HOLDER - O.L.P.	1	CWH7041200	←	0
21	TERMINAL COVER	1	CWH171011	←	
22	NUT - TERMINAL COVER	1	CWH7080300	←	
23	CONTROL BOARD	1	CWH102081	←	

NO.	DESCRIPTION & NAME	Q'TY	CU-C75KR	CU-C95KR	REMARKS
24	TERMINAL BOARD ASS'Y	1	CWA28K217	←	
25	CAPACITOR - COMPRESSOR	1	CWA31645 (20 μF, 370V)	CWA31647 (30 μF, 370V)	0
26	HOLDER CAPACITOR	1	CWH30057	←	0
27	CAPACITOR FAN MOTOR	1	CWA31602 (1.2 μF, 400V)	←	
28	CABINET ASS'Y	1	CWE00K1019A	←	
29	CABINET FRONT PLATE	1	CWE06C117A	←	
30	CONTROL BOARD COVER	1	CWH131062	←	
31	PLATE FOR CONTROL BOARD COVER	1	CWD911083	←	
32	HANDLE	1	CWE16037C	←	
33	STRAINER	1	CWB11025	←	

(Note)

- All parts are supplied from MACC, Malaysia (Vendor Code: 086).

- "O" marked parts are recommended to be kept in stock.

19. Exploded View

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "7701.tif"
```

Note:

The above exploded view is for the purpose of parts disassembly and replacement.

The non-numbered parts are not kept as standard service parts.

20. Replacement Parts List

<Model: CU-C125KR>

NO.	DESCRIPTION & NAME	Q'TY	CU-C125KR	REMARKS
1	CHASSY ASS'Y	1	CWD50K658A	
2	FAN MOTOR BRACKET	1	CWD54254	
3	SCREW - FAN MOTOR BRACKET	2	CWH55189	
4	FAN MOTOR	1	CWA951071	0
5	SCREW - FAN MOTOR MOUNT	4	CWH55406	
6	COMPRESSOR	1	2KS224D5CA02	0
7	ANTI - VIBRATION BUSHING	3	CWH50055	
8	NUT - COMPRESSOR MOUNT	3	CWH4582065	
9	PACKING - COMPRESSOR MOUNT	1	CWB81047	
10	CONDENSER	1	CWB32C334	
11	TUBE ASS'Y (STRAINER CAPILLARY)	1	CWT01C697	
12	HOLDER COUPLING ASS'Y	1	CWH35177	
13	2-WAY VALVE	1	CWB02514	0
14	3-WAY VALVE	1	CWB01480	0
15	SOUND PROOF BOARD	1	CWH15288	
16	SOUND PROOF MATERIAL	1	CWG302075	
17	WIRE NET	1	CWD04197A	
18	AIR GUIDER PROPELLER FAN	1	CWD31138	
19	OVERLOAD PROTECTOR	1	CWA12352	0
20	HOLDER - O.L.P.	1	CWH7041200	
21	TERMINAL COVER	1	CWH171011	
22	NUT - TERMINAL COVER	1	CWH7080300	
23	CONTROL BOARD	1	CWH10972	
24	TERMINAL BOARD ASS'Y	1	CWA28K217	
25	CAPACITOR - COMPRESSOR	1	CWA31647 / (30 μF, 370V)	0
26	HOLDER CAPACITOR	1	CWH30057	
27	CAPACITOR - FAN MOTOR	1	CWA31604 / (1.5 μF, 400V)	0
28	PROPELLER FAN ASS'Y	1	CWH00K087	
29	NUT - PROPELLER FAN	1	CWH56053	
30	CABINET SIDE PLATE (RIGHT)	1	CWE04217A	
31	CABINET SIDE PLATE (LEFT)	1	CWE04220A	
32	CABINET FRONT PLATE	1	CWE06K104A	
33	HANDLE	1	CWE16037C	
34	CONTROL BOARD COVER	1	CWH13461	
35	PLATE FOR C. B. COVER	1	CWD91258	
36	CABINET TOP PLATE	1	CWE03K035A	

(Note)

- All parts are supplied from MACC, Malaysia (Vendor Code: 086).

- "O" marked parts are recommended to be kept in stock.

21. Electronic Parts List

<Electronic Controller Part No.: CWA742323>

SYMBOL	DESCRIPTION & NAME	PART NO.
BZ1	SOUND GENERATOR	A48040
D1	DIODE	A541SR154-4
DB1	DIODE	A54CS1VB20E
FUSE	FUSE	XBA2C20TR0
IC1	INTEGRATED CIRCUIT	A52D0021GB09
IC2	INTEGRATED CIRCUIT	C3EBDG000021
IC3	INTEGRATED CIRCUIT	A52A2003GR2
IC4	INTEGRATED CIRCUIT	A52C040
IC5	INTEGRATED CIRCUIT	A52C094
Q1	TRANSISTOR	B1GBCFJJ0002
Q2, Q3	TRANSISTOR	A55C2412KTX
Q4	TRANSISTOR	A55D1484K
Q5 - Q7	TRANSISTOR	B1GBCFGH0001
RY-PWR	ELECTRO MAGNETIC RELAY	A001001
RY-SHi, RY-Hi, RY-M	ELECTRO MAGNETIC RELAY	A00160
SSR1	TYRISTOR	A56G3MC202PL
SW3	PUSH SWITCH	EVQQKH08Q
T1	TRANSFORMER	A401022
X1	RESONATOR	A45CST4.09MG
ZD1	DIODE	B0BC7R400003
ZNR1, ZNR2, ZNR3	DIODE	ERZVEAV511
C-FM	SH CAPACITOR	A31698
CR1, CR2, CR3, CR4	SURGE ABSORBER	J0HBJY000003
FUSE HOLDER	FUSE HOLDER	K3GE1BA00015

Note

- All parts are supplied from MACC, Malaysia (Vendor Code: 086)

22. Electronic Circuit Diagram

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "Graph.tif"
```

How to use electronic circuit diagram

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "UECD.tiff"
```

TIMER TABLE

Name		Time	Test Mode (When test point Short-circuited)	Remarks
Sleep Mode Waiting		1 hr.	6 sec.	
Sleep Mode Operation		8 hrs.	48 sec.	
Real Timer		1 hr.	1 min.	
		10 min.	10 sec.	
		1 min.	1 sec.	
Time Delay Safety Control		2 min. 58 sec.	0 sec.	
Forced Operation		60 sec.	0 sec.	
Time Save Control		7 min.	42 sec.	
Anti-Freezing		4 min.	0 sec.	
Mode Judgement		20 sec.	0 sec.	
Soft	OFF	6 min.	36 sec.	
	ON	10 min.	60 sec.	Soft Dry: 10 min. operation
Deodorizing Control	Cooling	40 sec.	4 sec.	
		70 sec.	7 sec.	
		20 sec.	2 sec.	
	Soft Dry	180 sec.	18 sec.	
		40 sec.	4 sec.	
		360 sec.	36 sec.	
Comp. Reverse Rotation Detection		5 min.	30 sec.	Comp. ON 5 min. and above
		2 min	0 sec.	
Comp./ Fan Motor Delay Timer		1.6 sec.	0 sec.	
Intake Air Anti-Freezing Prevention		16 min.	96 sec.	
Powerful Mode		15 min.	15 sec	
Random FM Timer (Economy Mode)		5 sec.	5 sec.	
Random Auto Restart Control		0 ~ 150 sec.	0 sec.	

22.1. REMOTE CONTROL

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "RECD.tif"
```

22.2. PRINT PATTERN / INDOOR UNIT PRINTED CIRCUIT BOARD / / / TOP VIEW

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
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```
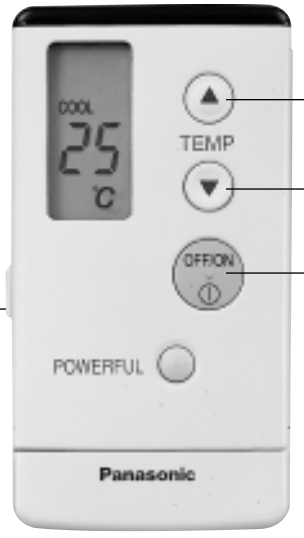

22.3. PRINT PATTERN / INDOOR UNIT PRINTED CIRCUIT BOARD / / / BOTTOM VIEW

```
NOTATION PUBLIC "-//ALDUS//NOTATION TAGGED IMAGE FILE FORMAT//EN"
ENTITY SYSTEM "BPCB.tif"
```

[MACC] Printed in Malaysia /

Remote Control



Self illuminating button

OFF / ON ⏻

Operation OFF / ON

MODE

Operation Mode Selection

- AUTO Automatic Operation Mode
- COOL Cooling Operation Mode
- DRY Soft Dry Operation Mode
- FAN Air Circulation Mode

FAN SPEED

Indoor Fan Speed Selection

- Low Speed
- Medium Speed
- High Speed
- AUTOFAN Automatic Fan Speed

AIR SWING

Airflow Direction Control

- AUTO Automatic Airflow Direction Control
- MANUAL Airflow Direction Manual Control

POWERFUL

Powerful Mode Operation OFF/ON

ECONOMY

Economy Mode Operation OFF/ON

TEMP.

Room Temperature Setting

- Temperature Setting (16°C to 30°C)
- Automatic Operation
  - ▲ HI AUTO 2°C higher than standard
  - AUTO Standard
  - AUTO ▼ Lo 2°C lower than standard

ON-TIMER
OFF-TIMER

Timer Operation Selection

- 24-hour, OFF / ON Real Timer Setting.

TIMER

Time / Timer Setting

- Hours and minutes setting.

SET
CANCEL

Timer Operation Set / Cancel

- ON Timer and OFF Timer setting and cancellation.

CLOCK

Clock Setting

- Current time setting.

SLEEP

Sleep Mode Operation OFF / ON

Indoor Unit

AUTO
OFF / ON

Automatic Operation Button

- Press for < 5s to operate Automatic operation mode.
  (Used when the remote control cannot be used.)
- Press continuously for 5s or < 10s to operate Test Run/Pump down. “Beep” sound will be heard at the 5th second.
  (Used when test running or servicing.)
- Press continuously for 10s and above to omit or resume the remote control signal receiving sound. “Beep, beep” sound will be heard at the 10th second.

Operation Indication Lamps (LED)

- POWER (Green) ..... Lights up in operation, blinks in Automatic Operation Mode judging.
- SLEEP (Orange)..... Lights up in Sleep Mode Operation.
- TIMER (Orange) ..... Lights up in Timer Setting.
- POWERFUL (Orange) .. Lights up in Powerful Mode Operation.
- ECONOMY (Green) ..... Lights up in Economy Mode Operation.

Operation Mode

- Cooling, Soft Dry, Air Circulation and Automatic Mode.

Powerful Operation

- Reaches the desired room temperature quickly.

Economy Operation

- To reduce electrical power consumption.

Random Auto Restart Control

- Operation is restarted randomly after power failure at previous setting mode.

Anti-Freezing Control

- Anti-Freezing control for indoor heat exchanger. (Cooling and Soft Dry)

Sleep Mode Auto Control

- Indoor Fan operates at Low speed.
- Operation stops after 8 hours.

Indoor Fan Speed Control

- High, Medium and Low.
- Automatic Fan Speed Mode
  - Cooling : Fan rotates at Hi and Me speed. Deodorizing control is available.
  - Soft Dry: Fan rotates at Lo speed. Deodorizing control is available.

Airflow Direction Control

- Automatic air swing and manual adjusted by remote control for vertical airflow.
- Manually adjusted by hand for horizontal airflow.

Starting Current Control

Time Delay Safety Control

- Restarting is inhibited for appro. 3 minutes.

7 Minutes Time Save Control

- Cooling Operation only.

Outdoor Unit

CU-C75KR / CU-C95KR

CU-C125KR

Compressor Reverse Rotation Protection Control

- To protect compressor from reverse rotation when there is a instantaneous power failure.

Overload Protector

- 2-Stage OLP to protect the compressor. Overload Protector will trip when
  – Temperature of compressor increases to 120°C.
  – High temperature or high current flows to compressor.
  (Refer circuit diagram for OLP characteristic)

60 Secs. Forced Operation Control

- Once the compressor is activated, it does not stop within the first 60 secs. However, it stops immediately with remote control stop signal.

Outdoor Fan Operation Control

- Inner protector.

SAFETY PRECAUTIONS

Before operating, please read the following "Safety Precautions" carefully.

To prevent personal injury, injury to others and property damage, the following instructions must be followed.

■ Incorrect operation due to failure to follow instructions will cause harm or damage, the seriousness of which is classified as follows :

⚠ Warning

This sign warns of death or serious injury.

⚠ Caution

This sign warns of damage to property.

■ The instructions to be followed are classified by the following symbols :

This symbol (with a white background) denotes an action that is PROHIBITED.

These symbols (with a black background) denote actions that are COMPULSORY.

● Installation Precautions

⚠ Warning

■ **Do not install, remove and reinstall the unit yourself.**
Improper installation will cause leakage, electric shock or fire. Please engage an authorized dealer or specialist for the installation work.

⚠ Caution

■ **This room air conditioner must be earthed.**

Improper grounding could cause electric shock.

■ **Do not install the unit in a place where there may be explosive gas leaks.**

Gas leaks near the unit could cause fires.

■ **Ensure that the drainage piping is connected properly.**

Otherwise, water will leak out.

● Operation Precautions

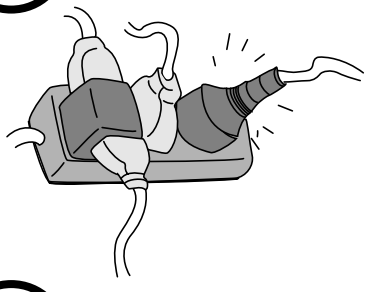
⚠ Warning

This sign warns of death or serious injury.

Do not insert plug to operate the unit.
Do not pull out plug to stop the unit.

Plug in properly.

Do not share outlet.

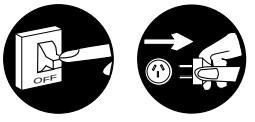


Do not operate with wet hands.

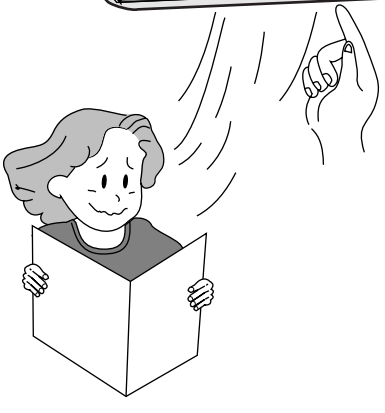
Use specified power cord.

Do not repair by yourself.

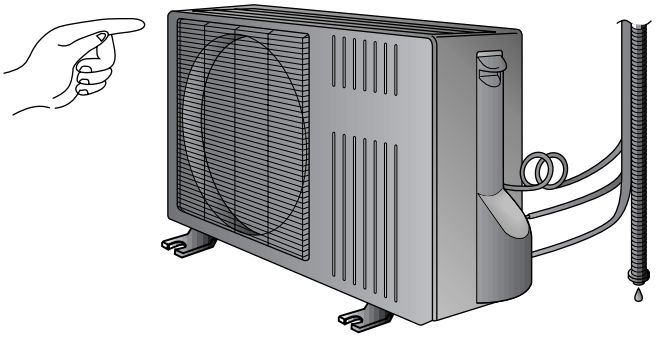
Do not damage or modify the power cord.



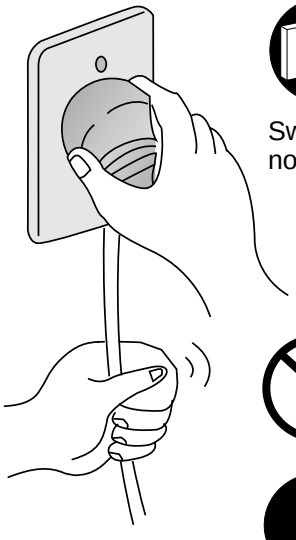
If abnormal condition (burnt smell, etc) occurs, switch off and unplug the power supply.

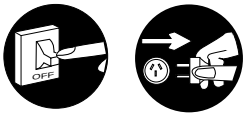


Do not insert finger or other objects into the indoor or outdoor units.



Do not exposed directly to cool air for a long period.





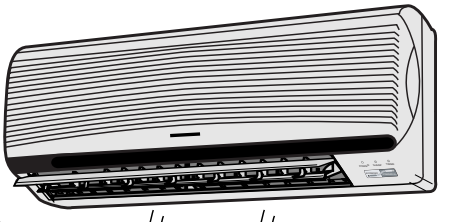
Switch off the power supply if the unit is not used for a long period.

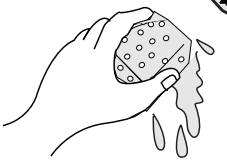
⚠ Caution

This sign warns of injury.

Do not pull the cord to disconnect the plug.

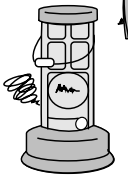
Switch off the power supply before cleaning it.



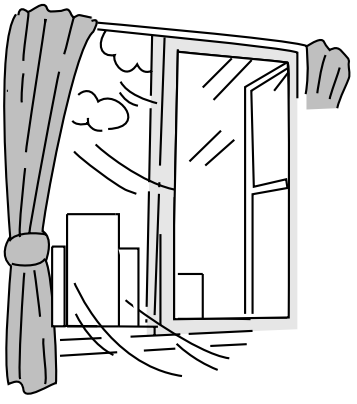


Do not wash the unit with water.

Do not use for other purpose such as preservation or etc.

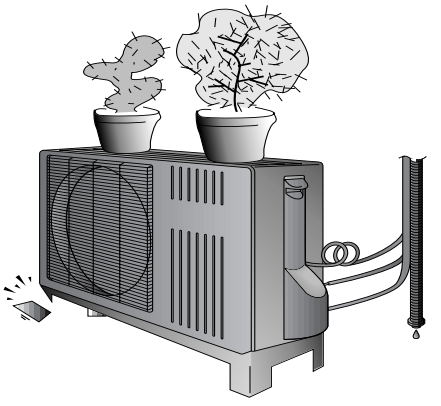


Do not use any combustible equipment at airflow direction.



Ventilate the room regularly.

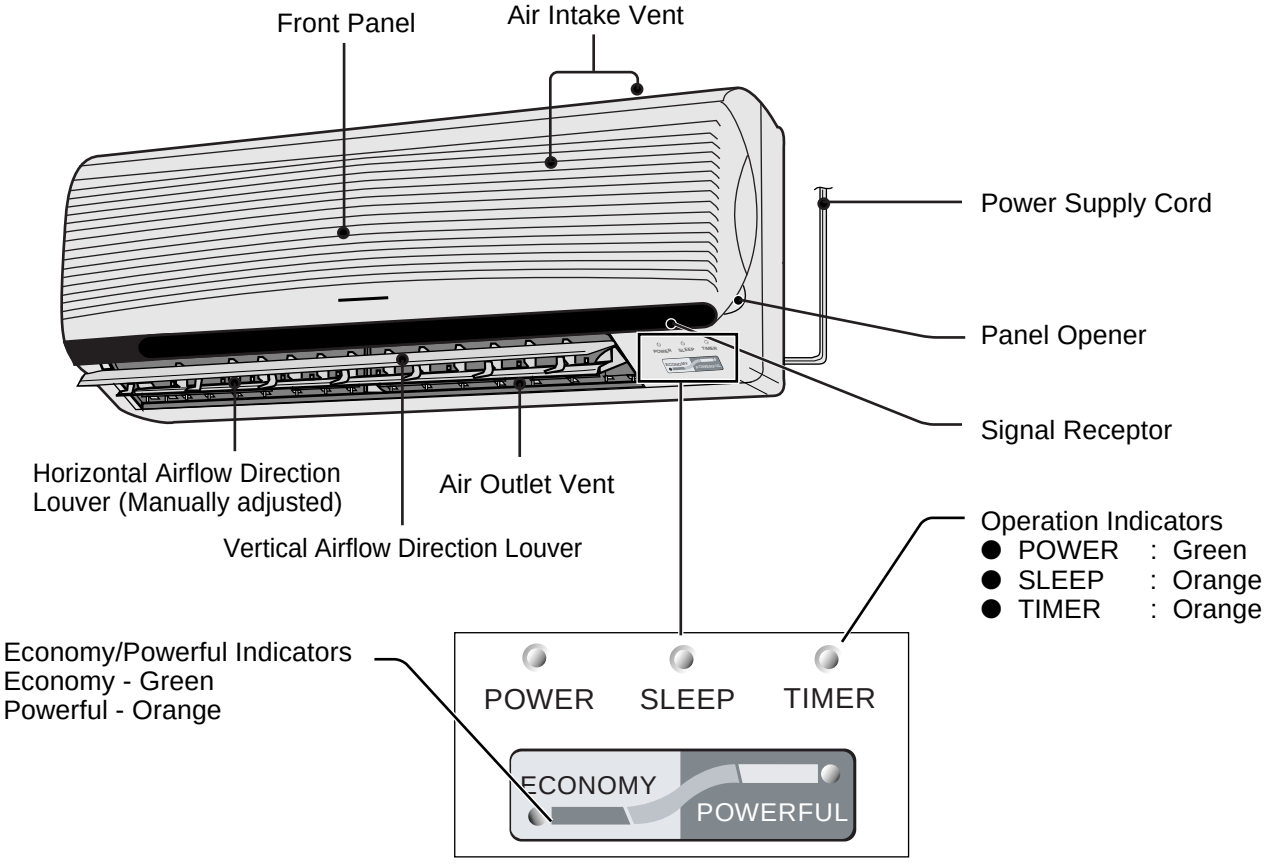
Do not sit or place anything on the outdoor unit.



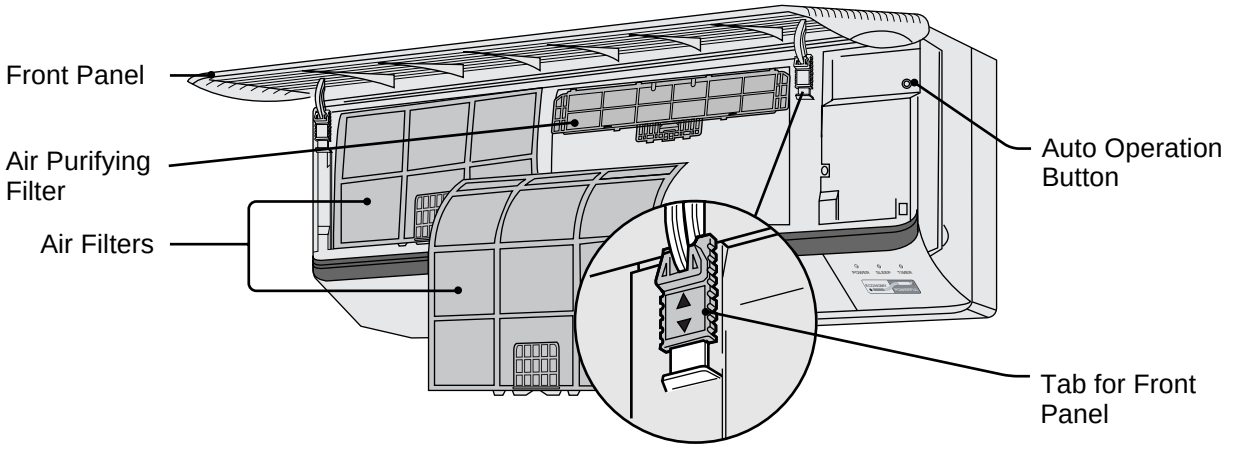
Pay attention as to whether the installation rack is damaged due to long period of usage.

NAME OF EACH PART

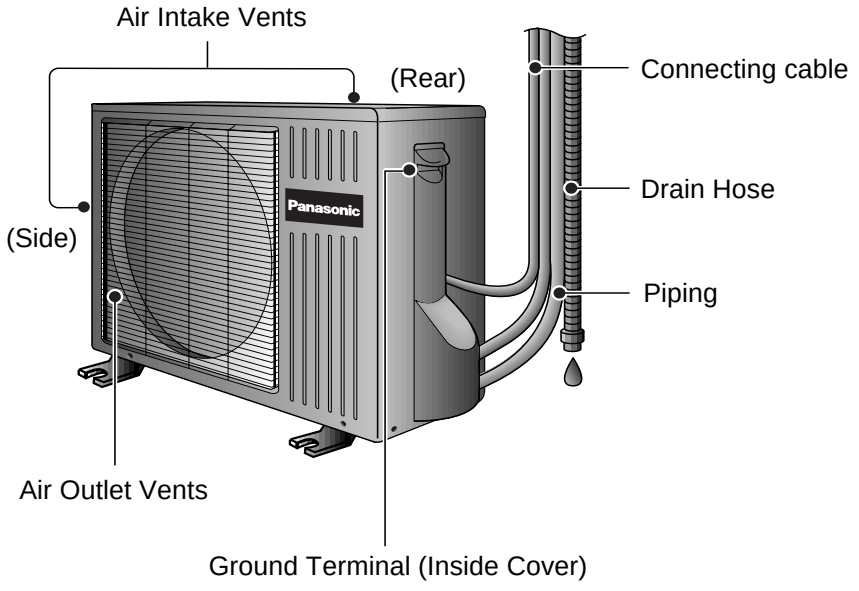
● Indoor Unit



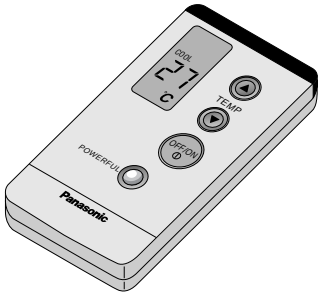
■ When the front panel is opened



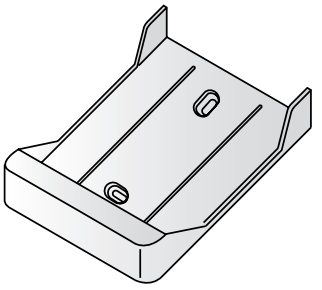
● Outdoor Unit



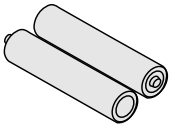
● Accessories



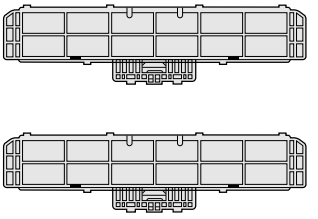
Remote Control



Remote Control Holder

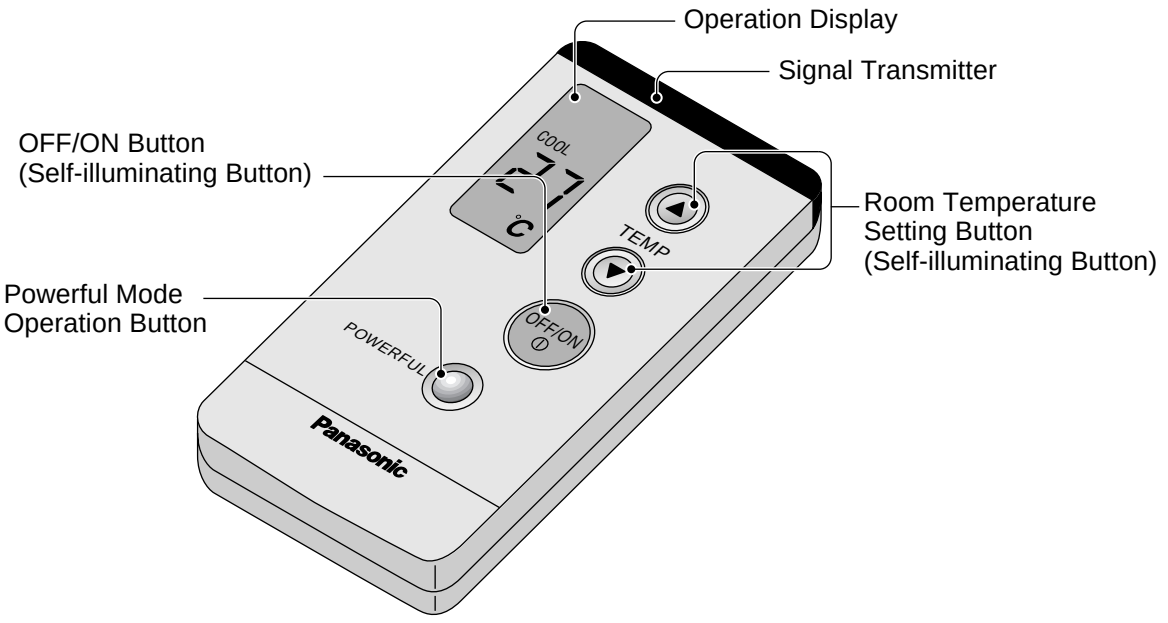


Two RO3 dry-cell batteries or equivalent

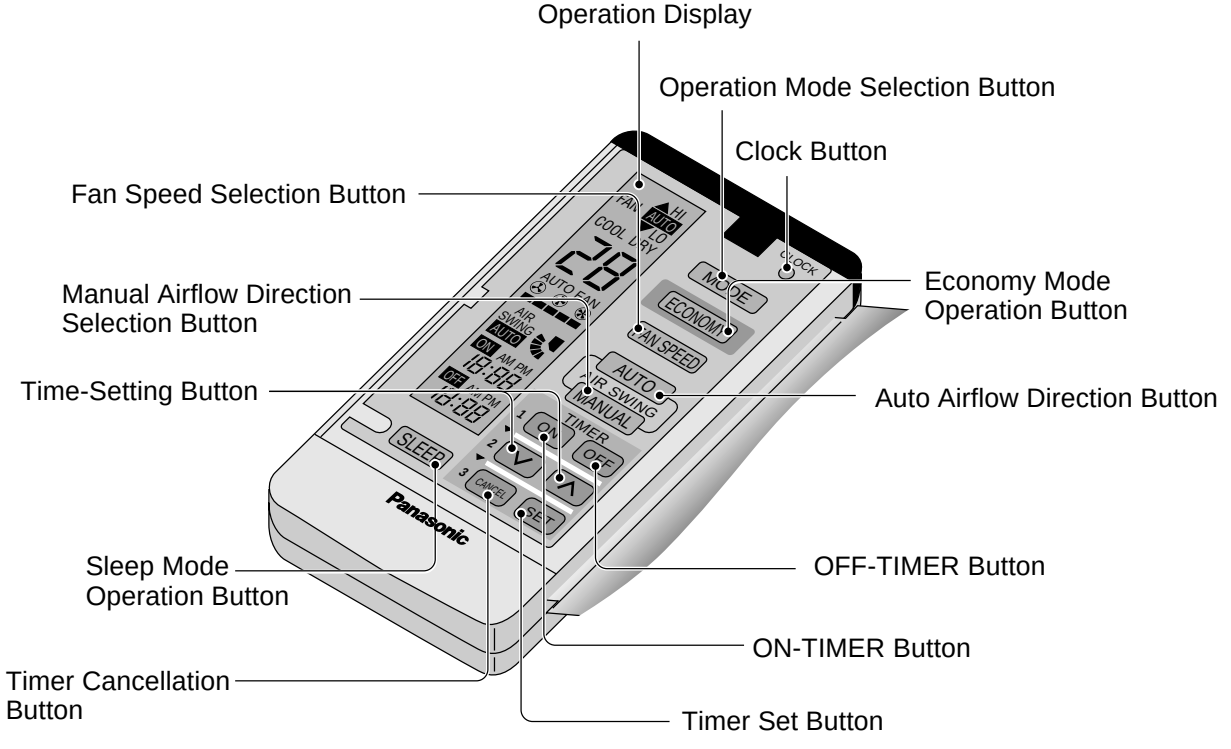


Air Purifying Filters
(Catechin Air Purifying Filters and Deodorizing Filters)

● Remote Control



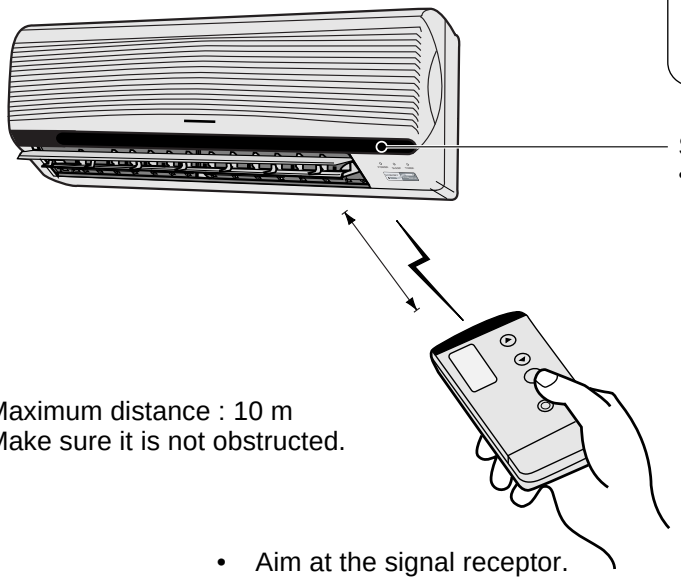
■ When the remote control cover is opened



■ How to use the remote control

Notes

- Do not throw or drop
- Do not get it wet
- Certain type of flourescent lamps may affect signal reception. Consult your dealer.



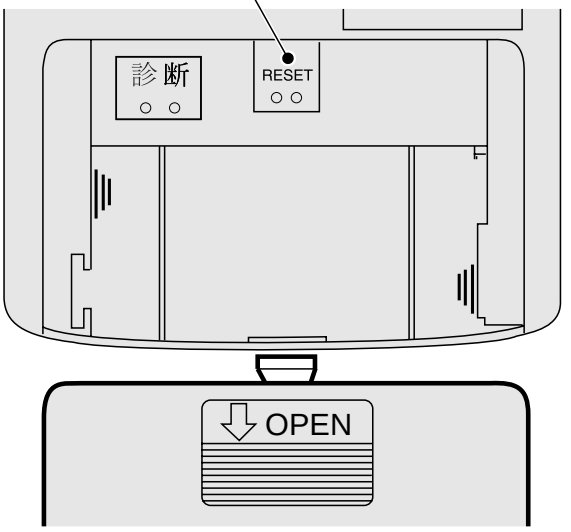
Signal receptor
- Signal received sound.
  One short beep or one long beep.

- Maximum distance : 10 m
- Make sure it is not obstructed.

- Aim at the signal receptor.

■ When the back cover is opened

Reset points
- short to clear the memory

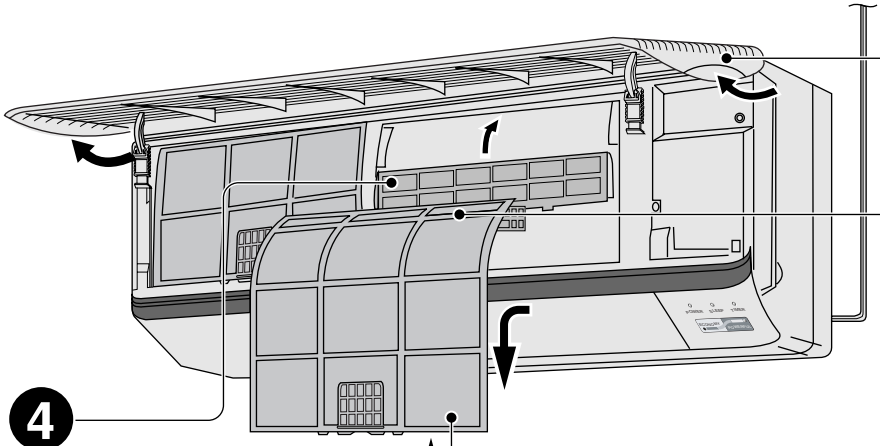


PREPARATION BEFORE OPERATION

● Indoor Unit

⚠ Warning

■ **Ensure the power plug is securely inserted.**
A loose plug may cause a fire or an electric shock.



1. Connect the power supply cord to an independent power supply.
2. Open the front panel
3. Remove the air filters
4. Insert the air purifying filters
5. Insert the air filters
6. Close the front panel

■ Notes

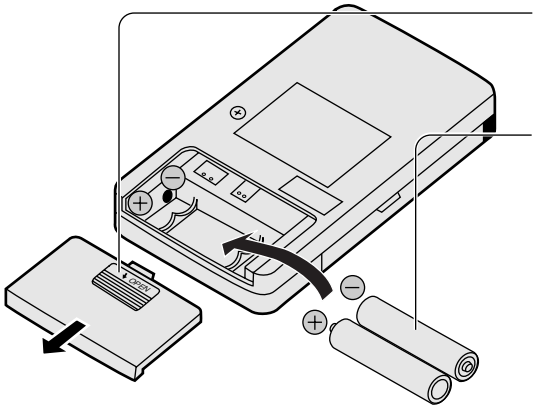
- If the unit is not going to be used for an extended period of time, turn off the main Power supply. If it is left at the ON position, approximately 2.5 W of electricity will be used even if the indoor unit has been turned off with the remote control.
- If operation is stopped, then restart immediately, the unit will resume operation only after 3 minutes.

Use under the following conditions (Unit in °C)

DBT: Dry Bulb Temp	Indoor		Outdoor	
WBT: Wet Bulb Temp	DBT	WBT	DBT	WBT
Maximum Temperature	32	23	43	26
Minimum Temperature	16	11	16	11

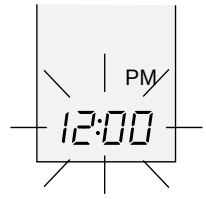
● Remote Control

■ Inserting batteries



1 OPEN **Slide the cover to open**

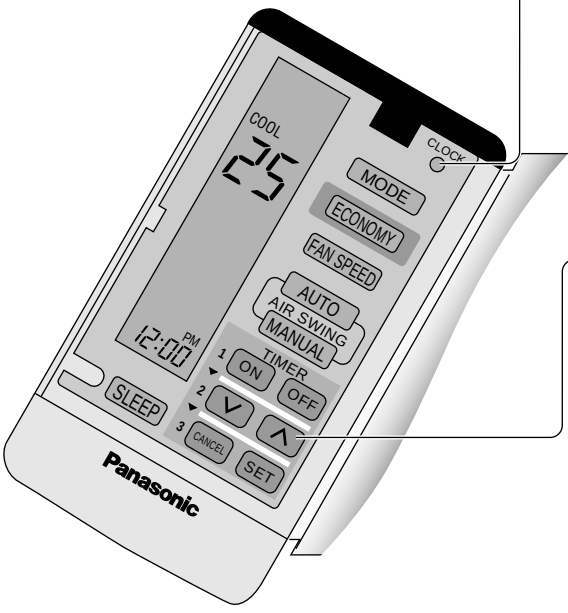
2 ⊕ ⊖ **Be sure the directions are correct**



- Open the remote control cover and confirm the display 12:00 PM is flashing.

※ Set the current time (Clock) immediately to prevent battery exhaustion.

■ Setting the clock



1 **Press the clock button**

← flashes

← lights up

2 **Press to set the current time**

∧ Press continuously for fast forwarding.

∨ Press continuously for fast reversing.

3 **Press the clock button**

← lights up

← lights up

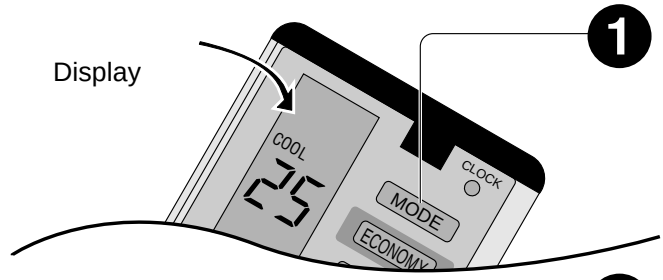
■ About the batteries

- Can be used for approximately one year.

Observe the following when replacing the batteries
- Replace with new batteries of the same type .
- Do not use rechargeable batteries (Ni-Cd).
- Remove the batteries if the unit is not going to be used for a long period.

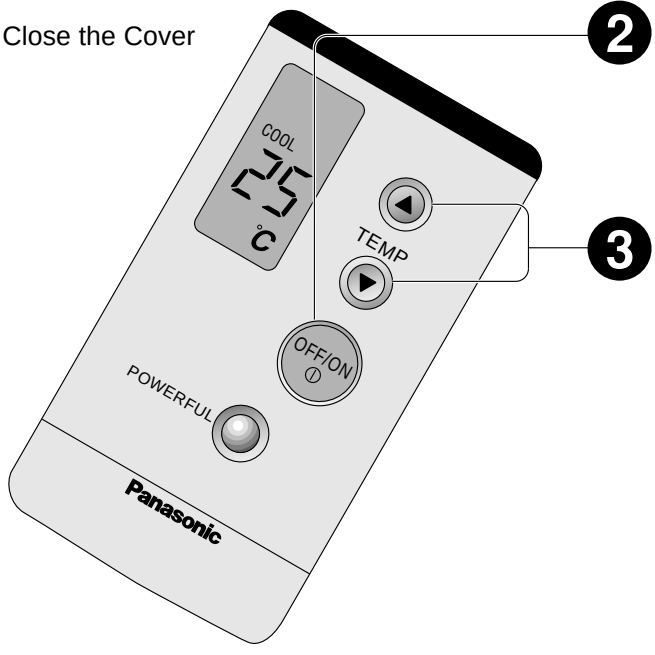
HOW TO OPERATE

● Automatic, Cooling, Soft Dry, Fan



Press to select the desired operation mode
When pressed, the display changes in this order.

COOL ➡ DRY ➡ FAN ➡ AUTO



Press to start the operation
POWER indicator LED (Green) on indoor unit will light up.
Press once more to stop operation.

Press to select room temperature
• **AUTO Automatic Operation**
Display

HI AUTO Operation with 2°C higher than standard temperature.

AUTO Operation with standard temperature.

AUTO LO Operation with 2°C lower than standard temperature.

• **COOL Cooling, DRY Soft Dry operation**

Press to increase temperature by 1°C.

Press to decrease temperature by 1°C.

– The temperature can be set between 16°C and 30°C.
– Recommended temperature
For Cooling: 26°C - 28°C.
For Soft Dry: 1°C - 2°C lower than room temperature.

TEMPERATURE 23°C

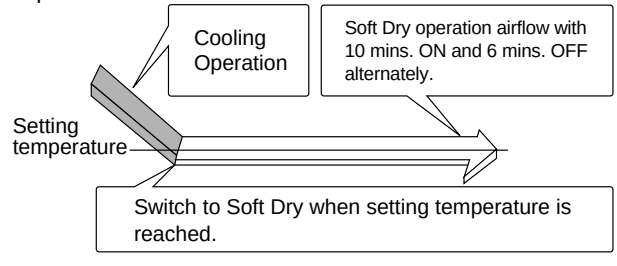
Operation	Standard temperature
COOLING	25°C
SOFT DRY	22°C

■ Operation details

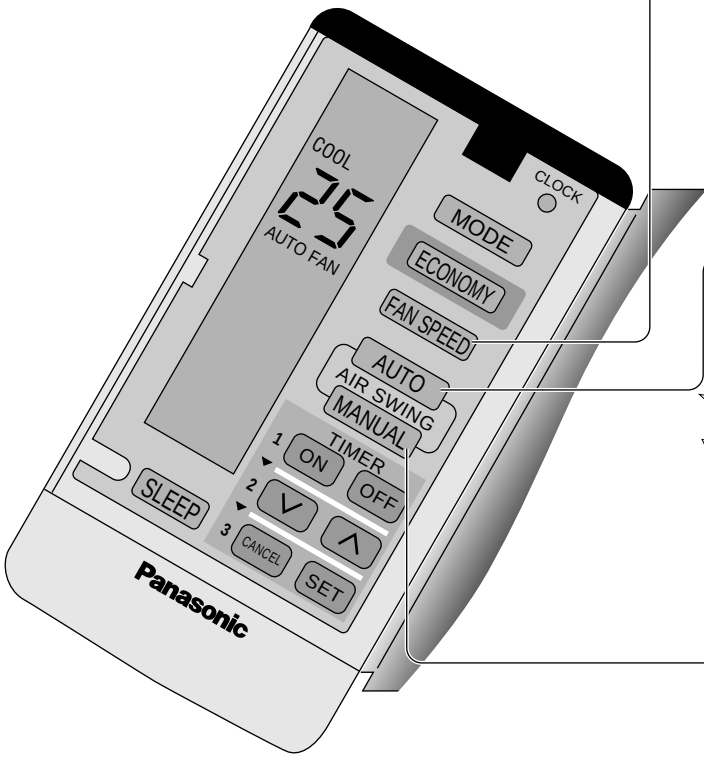
COOL Cooling Operation
- To set room temperature to your preference of cooling comfort.

AUTO – Automatic Operation
- Once the Automatic Operation is selected, the indoor temperature sensor operates automatically to select the desired operation mode with Cooling or Soft Dry.
- After the operation mode have been selected, the mode does not change.
- Temperature is not displayed on remote control during Auto mode operation

DRY – Soft Dry Operation
- A very gentle Cooling Operation. Consisting primarily of dehumidifying. It does not lower the room temperature.
- During Soft Dry operation, the indoor fan operates at Low fan speed.



● Adjusting Airflow Direction And Fan Speed



Press to select Fan speed

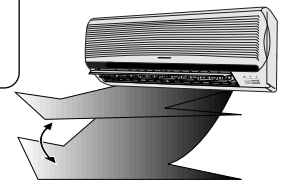
- The display changes in this order

AUTO FAN → → → → → → → → →

Automatic Low Medium High

Selecting Vertical Airflow Direction

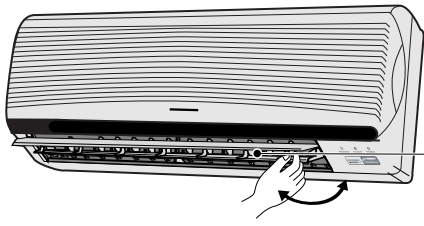
Press AUTO,



- The louver swing up and down automatically.
- To stop this operation, press (MANUAL) button.

Press MANUAL

- Manual selection of Vertical Airflow Direction Louver.
- The display changes in this order.



Horizontal Airflow Direction

- Adjust it manually.

■ Operation details

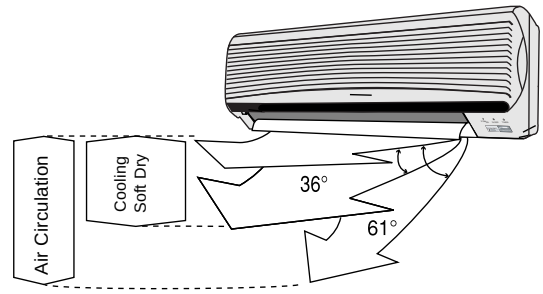
FAN – Air Circulation Operation

- When the room temperature reaches the setting temperature, operation commences at Low airflow volume. It stops when the room temperature drops to 2°C below the setting temperature.
  (It is useful when using a heater).

Automatic Airflow Volume

- The speed of the Indoor fan is adjusted automatically according
  to the operation. The Indoor fan stops occasionally during cooling operation.

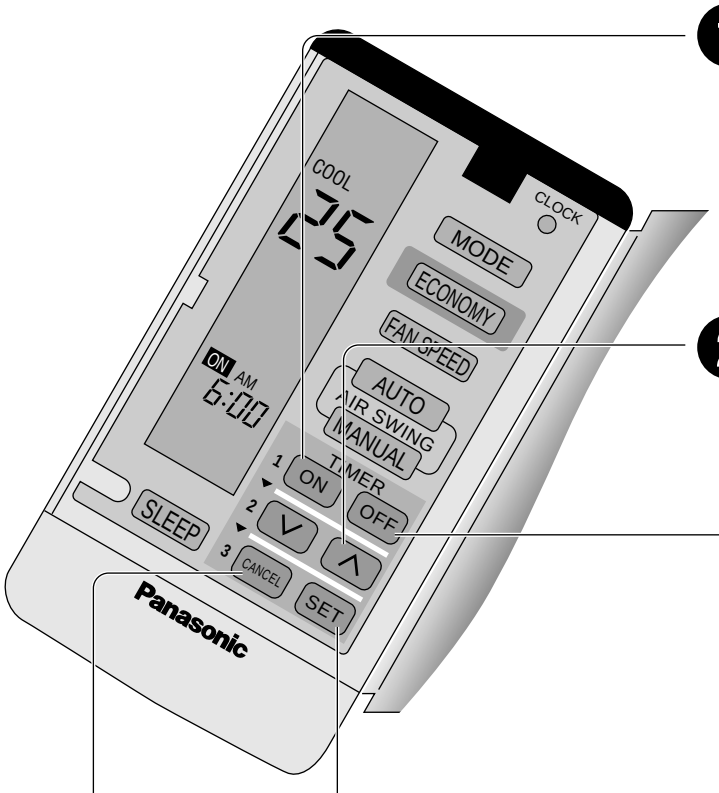
Louver adjustment range



※ Five stages of adjustments can be made in this range.

SETTING THE TIMER

Ensure that the current time is correct before setting the timer. The timer cannot be set if the time display is flashing.



1 **Press ON-TIMER**

Flashes →

Set the ON-TIMER to 7:00AM

2 **Press to set the time**

∧ Increase by 10 minutes

∨ Decrease by 10 minutes

※ Press continuously for quick setting.

3 **Press SET**

Lights up →

※ The timer indicator (orange) on the indoor unit will light up.

4 **To set the OFF-TIMER**
Press the OFF-TIMER then follow steps 2 and 3 as above.

■ **Timer Cancellation Button**
(To cancel the Timer)
Press the ON-TIMER or OFF-TIMER then press CANCEL.
※ The timer indicator on the indoor unit will go off.

■ **To change the setting time, follow the above steps.**

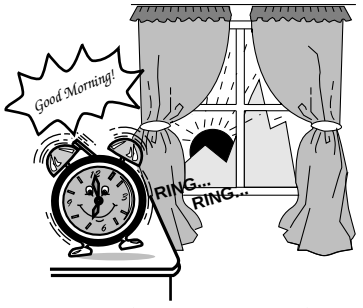
Timer details

- When the ON-Timer is set, operation will start before the actual set time. This is to allow the room temperature to reach the setting temperature by the setting time (maximum of 15 minutes in advance).
- Once the ON-Timer is set, operation will start at the setting time everyday.

● Recommended Setting of Timer

■ **When you sleep**

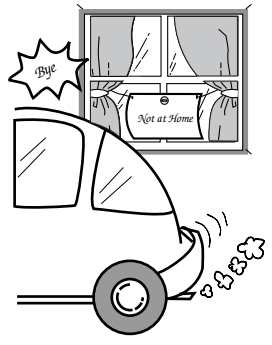
- Set the time at which you will go to sleep with the OFF-TIMER. This prevent wastage of electricity.



■ **When you wake up**

- Set the time at which you will wake up with the ON-TIMER. You can start the new day at a comfortable temperature.

Note:
(The above is an example of how you can used the OFF-TIMER and ON-TIMER mode. However it is recommended to use the sleep mode function for sleeping)



■ **When going out**

- Set the time at which you will go out with the OFF-TIMER. Set the time at which you will come back with the ON-TIMER.
- This will prevent the air conditioner from being left on while you are out, and the temperature will be pleasant when you return.

■ **When you return**

- Set the time at which you will return with the ON-TIMER.
- This will make the temperature pleasant when you return, and it will prevent the air conditioner from being left on.

Timer details

- The current time is not displayed when the timers are set.
- When both timers are used together, the TIMER LED on the indoor unit remains lit even if the operation is stopped by the OFF-TIMER.

CONVENIENCE OPERATION

● Sleep Mode

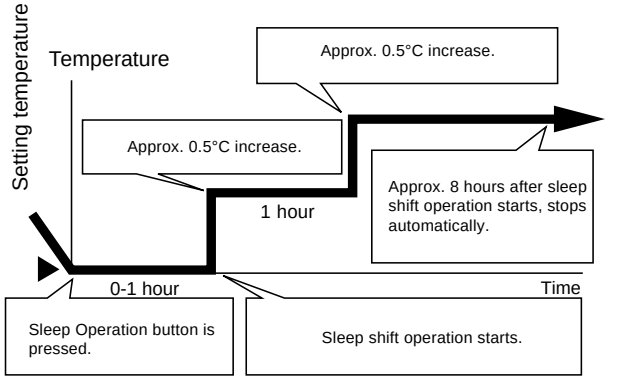
This is to obtain a comfortable room temperature while sleeping.

■ **To set the sleep mode, press SLEEP.**
※ The sleep indicator on the indoor unit will light up.

■ **To cancel the sleep mode, press once more.**

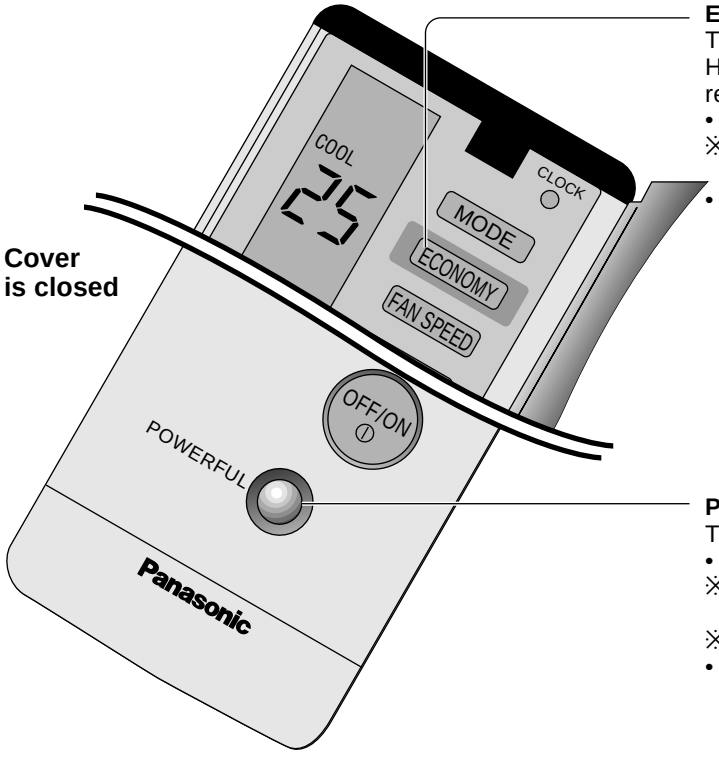
■ Operation details

- When the room temperature reaches the setting temperature, the airflow volume will automatically change to low.
- Sleep Mode Operation time is 8 hours.
- When used together with the timer, the timer has priority.
- Cooling or Soft Dry Operation for sleep mode movement will start to avoid overcooling.



● Economy or Powerful Mode

Economy and Powerful operation cannot be selected simultaneously.



Cover is closed

Economy Mode
To save electrical power consumption.
However, please use this mode when the room have reached your desired temperature.
- Press ECONOMY

※ Economy indicator (Green) on indoor unit lights up.
- Press once more to cancel this operation.

Powerful Mode
To obtain the setting temperature quickly.
- Press POWERFUL

※ Powerful indicator (Orange) on indoor unit lights up.

※ Powerful mode will operate for 15 minutes only.
- To cancel this operation, press once more.

■ Operation details

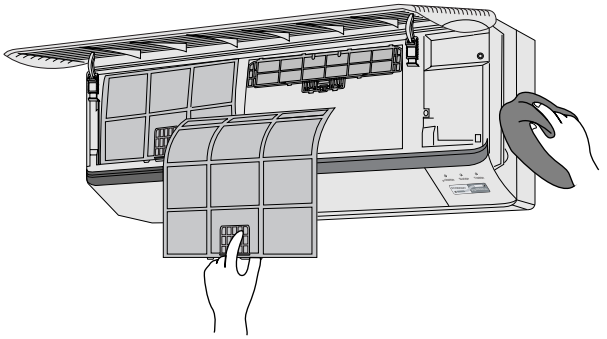
	Economy operation		Powerful operation	
	Temperature	Airflow volume	Temperature	Airflow volume
Cooling/Soft Dry	0.5°C higher than set temp.	Low (on and off)	3°C lower than set temp.	Super High

※
- The changes of the temperature and airflow volume are automatic.
- The remote control display remain unchanged.
- If sleep button or operation mode button is pressed, economy or powerful operation is cancelled.
- During FAN -Air circulation operation, the powerful and economy operation are not available.
- During Economy mode, indoor fan operates on and off at Low speed.

CARE AND MAINTENANCE

● Cleaning the Indoor Unit and Remote Control

- Wipe gently with a soft, dry cloth.
- Do not clean with water hotter than 40°C or with polishing fluids.
- The front panel can be removed and cleaned with water.



⚠ Caution

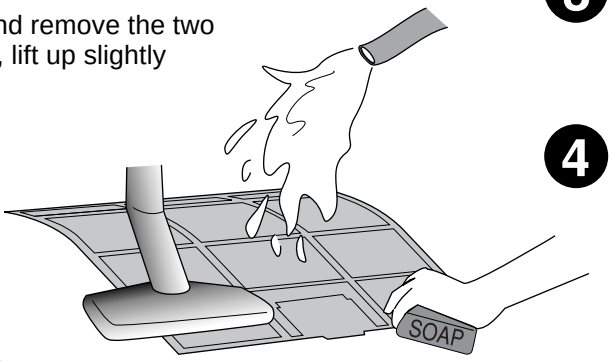
Switch OFF and unplug the power cord before cleaning the air conditioner.

● Cleaning the Air Filter

(Recommendation:- If the unit is operated in a dusty environment, clean the filters every two weeks, continuous use of this dirty filters will reduce cooling efficiency)

1 Open the front grille and remove the two air filters. Hold the tab, lift up slightly then pull down.

2 Remove dirt using a vacuum cleaner.



3 Wash back of the air filter with water.

4 If badly soiled, wash it with soap or a mild household detergent.

5 Let it dry and reinstall it.
Be sure the “FRONT” mark is facing you.

※ **Damaged air filter.**
Consult the nearest authorized dealer.
Part No.: CWD00240.

- Do not clean using benzene, thinner, scouring powder or cloths soaked in caustic chemicals.

● Cleaning the Front Panel

(Must be removed before washing)

⚠ Caution

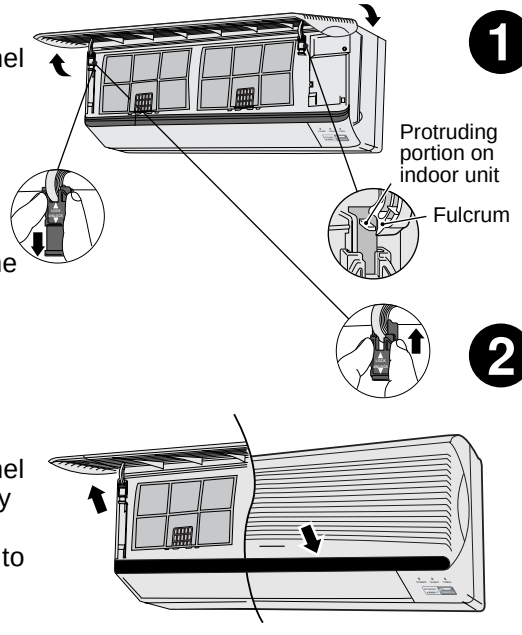
- Stand on a level surface when removing the front panel.
- Do not touch the metal parts in the indoor unit after removing the front panel.
- Do not leave water on the panel after cleaning. Dry thoroughly to prevent electric shock.

■ Removing the front panel

1 Raise the front panel to its full extent.

2 Slide the two tabs (left and right) to the UNLOCK position.

3 Raise the front panel to a position slightly higher than horizontal and pull to remove.



■ Fixing the front panel

1 Raise the front panel horizontally, match the protruding portion on the indoor unit to the fulcrum and push into place.

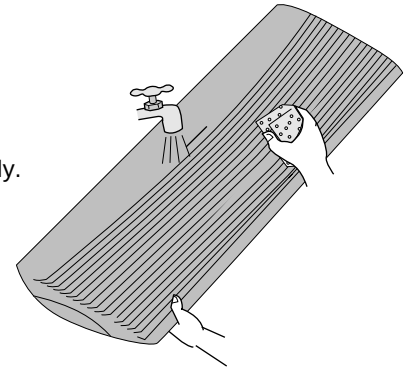
2 Slide the two tabs up to the Lock position. (Click sound)

Note: If the tabs are left in the UNLOCK position, the front panel will not close.

※ If the panel does not close completely, check the tabs positions and try again.

■ Cleaning the front panel

- Gently wash with water and a sponge.
  (Do not use a scrubbing brush or other hard cleaning aids).
- Do not press the front panel too hard when washing.
  (Excess pressure may damage the panel).
- When cleaning with kitchen cleaning fluids (neutral detergents), rinse thoroughly.
  (Do not use non neutral detergents)
- Do not dry the front panel in direct sunlight.
  (Exposure to direct sunlight may discolor or deform the panel).

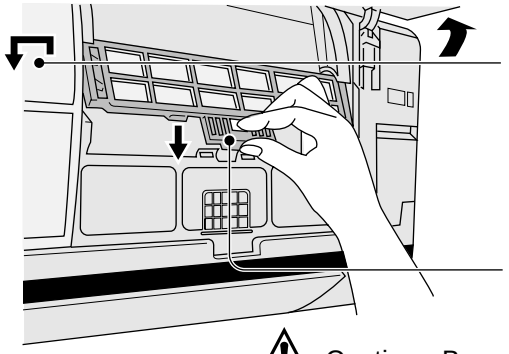


● Replacing the Air Purifying Filters

(Once every 3 month)

- Do not reuse dirty filters. Consult the nearest authorized dealer. (Air Purifying filter No. CZ-SFD50N)
- These filters function effectively for not more than three months.
- If the air conditioner operates with dirty filters:-
  - Air is not purified
  - Cooling capacity decreases
  - Foul odours are emitted
- Note:
  Catechin is natural brown element. The filter is coated with catechin in order to prevent the growth of bacteria and viruses.

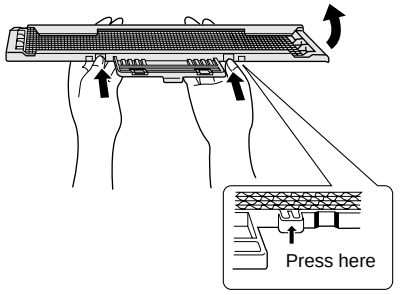
■ Removing the air purifying filters



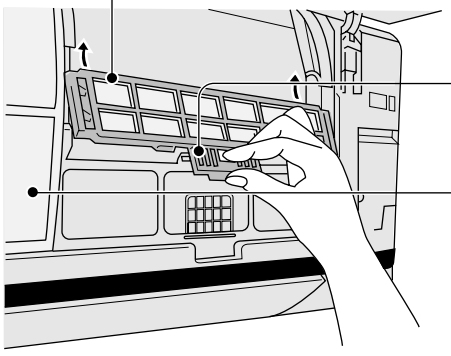
1. Raise the front panel to its full extent.
2. Remove the air filters (left and right).
   - Lift up slightly then pull down
3. Hold the tabs of the air purifying filters and pull.

⚠ Caution - Be careful not to hurt your hands on metal parts.

■ Reinstalling the air purifying filters



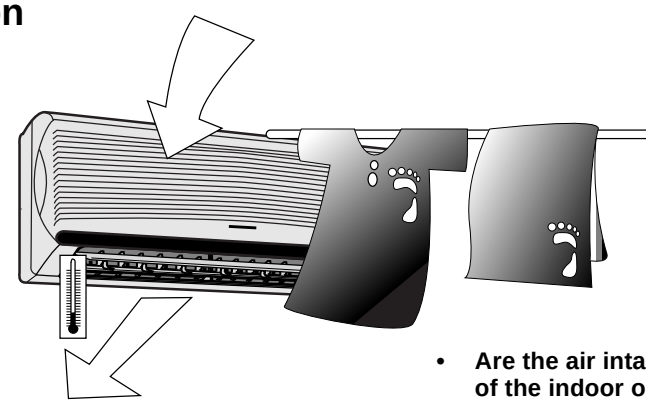
1. Open the filter frame to insert the new filters.
   - Deodorizing Filter (Black in colour)
   - Catechin Air Purifying Filter (Brown in colour)
2. Insert the new air purifying filter.
   (Be sure the “FRONT” mark is facing you)



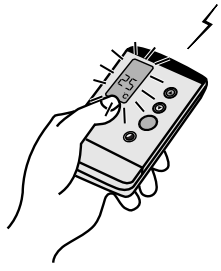
3. Push until you hear a click.
4. Reinsert the air filters.
5. Close the front panel .

● Pre-season Inspection

- **Is the discharge air cold?**
  Operation is normal if 15 minutes after the start of operation, the difference between the air intake and outlet vents temperatures is 8°C or above for cooling.



- **Are the air intake or outlet vents of the indoor or outdoor units obstructed?**



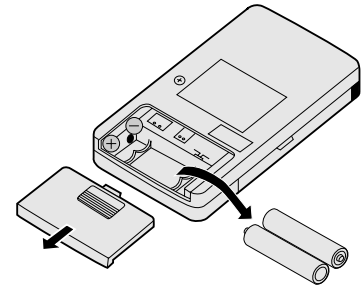
- **Are the remote control batteries weak?**
  If the remote control display appears weak, replace the batteries (page 33).

● When the Air Conditioner is Not Used For an Extended Period of Time

1 To dry the internal parts of the indoor unit, operate the unit for 2 - 3 hours using **FAN** operation.

2 Turn off the power switch and remove the power supply plug.
Note: If the unit is not switched off by the remote control, it will start operating when you plug in (because a Auto Restart Control is provided).

3 Remove the remote control batteries.



● Recommended Inspection

- The unit will become dirty after use over several seasons, reducing performance.
  Depending on the operation condition, a dirty unit may produce foul odours and dust may pollute the dehumidifying drainage.
  Seasonal inspection is recommended, in addition to regular cleaning. Consult an authorized dealer.

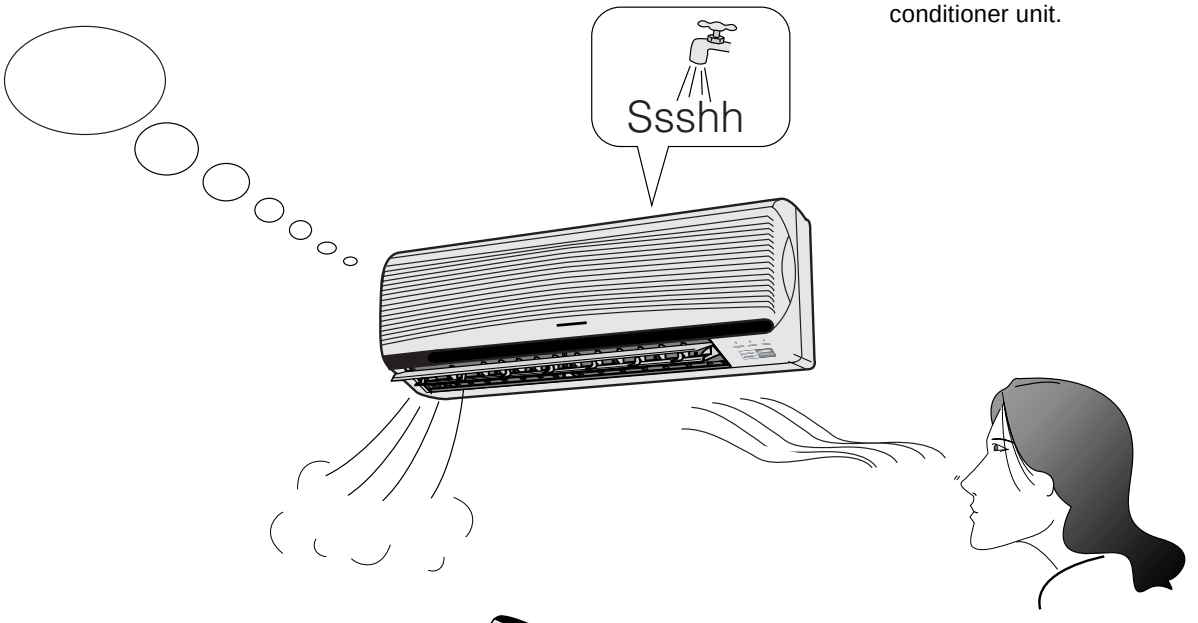
TROUBLESHOOTING

● Normal Operation

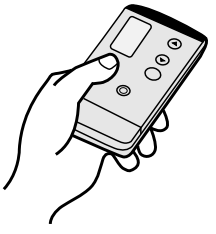
Q - Is it okay? **A** - This is the answer.

Q - Air conditioner has been restarted, but does not operate for 3 minutes.
A - This is to protect the air conditioner. Wait until the air conditioner begins operating.

Q - A sound like water flowing can be heard.
A - This is the sound of refrigerant flowing inside the air conditioner unit.



Q - It seems that fog is coming out from the air conditioner.
A - Condensation occurs when the airflow from the air conditioner cools the room air.



Q - The room has a peculiar odour.
A - This may be a damp smell emitted by the walls, carpet, furniture or clothing in the room.

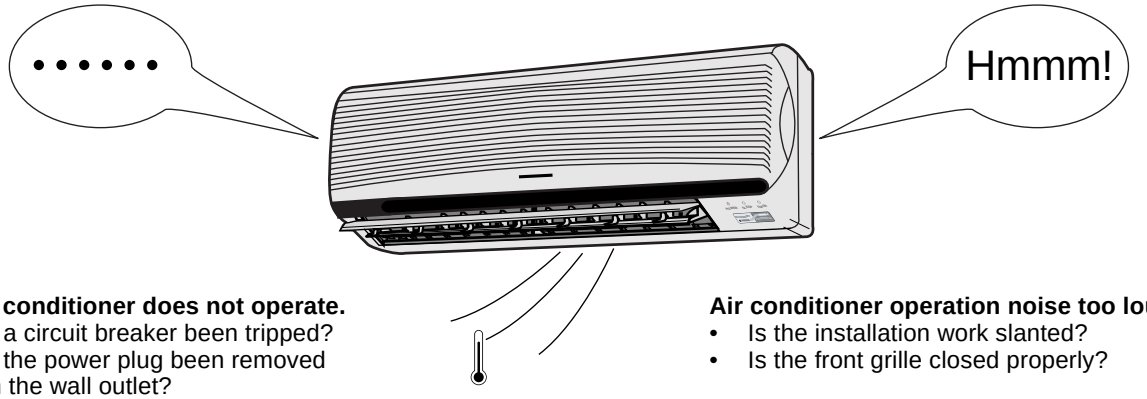
DRY

Q - During soft dry mode operation the air conditioner stops.
A - Soft Dry Mode operation is a very gentle cooling operation consisting primarily of dehumidifying. The air conditioner may stop for approximately 6 minutes in order to prevent overcooling. If the room temperature rises again, the operation will recommence.

AUTO FAN

Q - During Automatic Vertical Airflow setting, indoor fan stops occasionally.
A - This is to remove the smell emitted by the surroundings.

● Abnormal Operation



The air conditioner does not operate.
- Has a circuit breaker been tripped?
- Has the power plug been removed from the wall outlet?
- Is the timer being used correctly?

Air conditioner operation noise too loud.
- Is the installation work slanted?
- Is the front grille closed properly?

The air conditioner does not cool effectively.
- Has the temperature been set incorrectly?
- Are the filters dirty?
- Are the intake or outlet vents of the outdoor unit obstructed?
- Are all windows and doors closed?

● Call the Dealer Immediately

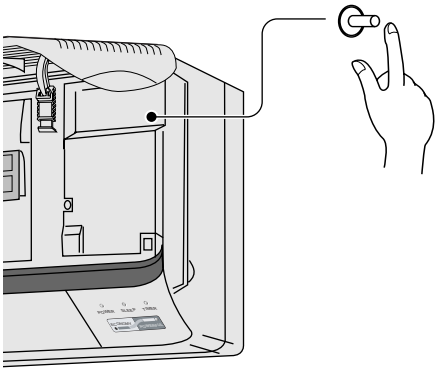
If the following conditions occur, immediately turn off the main power supply and unplug.

- Abnormal noise is heard during operation.
- Water or foreign material gets into the remote control by mistake.
- Water leaks from the indoor unit.

- Switches or buttons do not operate properly.
- The circuit breaker switches off frequently.
- Power supply cord and plug become unusually warm.

HELPFUL INFORMATION

Auto Operation Button



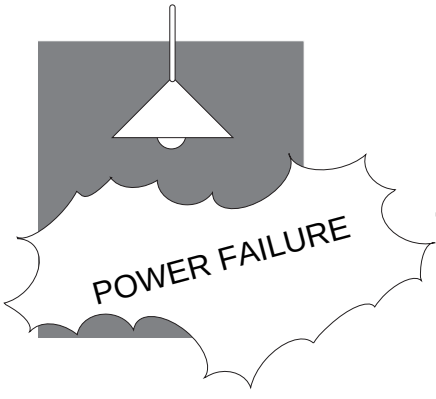
■ Automatic Operation

- If the remote control fails to function or misplaced, press Auto Operation button for Automatic operation.
- The Automatic operation will be activated immediately once the Auto operation button is pressed. However, temperature cannot be adjusted in this operation.
- The power LED on the indoor unit blinks until the operation mode is selected automatically.
- To cancel this operation, press once more.

■ Remote Control Signal Receiving Sound

- To switch off the beep (Signal Receiving Sound), press this Auto Operation button for 10 seconds continuously or longer. "Beep", "beep" sound will be heard at the tenth seconds.
  Note: "Beep" sound will be heard at the fifth seconds; However please press continuously until you heard "beep" , "beep" sound.
- Repeat this, if you want to switch on the Signal Receiving Sound.

※ Note: If you press this button continuously for 5 to 10 seconds, Test Run operation will be performed. A "beep" sound will be heard at the fifth seconds, to identify the starting of Test Run operation.
(This is for Servicing purpose only.)

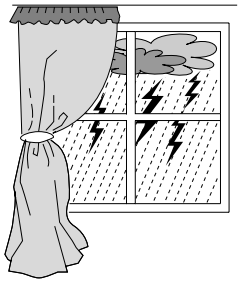


Auto Restart Control

- If power is resumed after a power failure, the operation will restart automatically after 3 - 5 1/2 minutes.
- Operation will be automatically restart under the previous operation mode and airflow direction when power is resumed as the operation is not stopped by remote control.

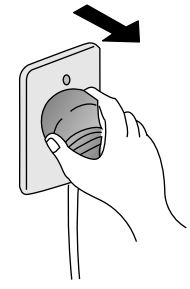
Timer Setting

- When power failure occurs, the timer setting is cancelled. Once power is resumed, reset the timer.



Thunder and Lightning

- This air conditioner is equipped with a built-in surge protective device. However, in order to further protect your air conditioner from being damaged by abnormally strong lightning activity, you may switch off the main power supply and unplug from power socket.

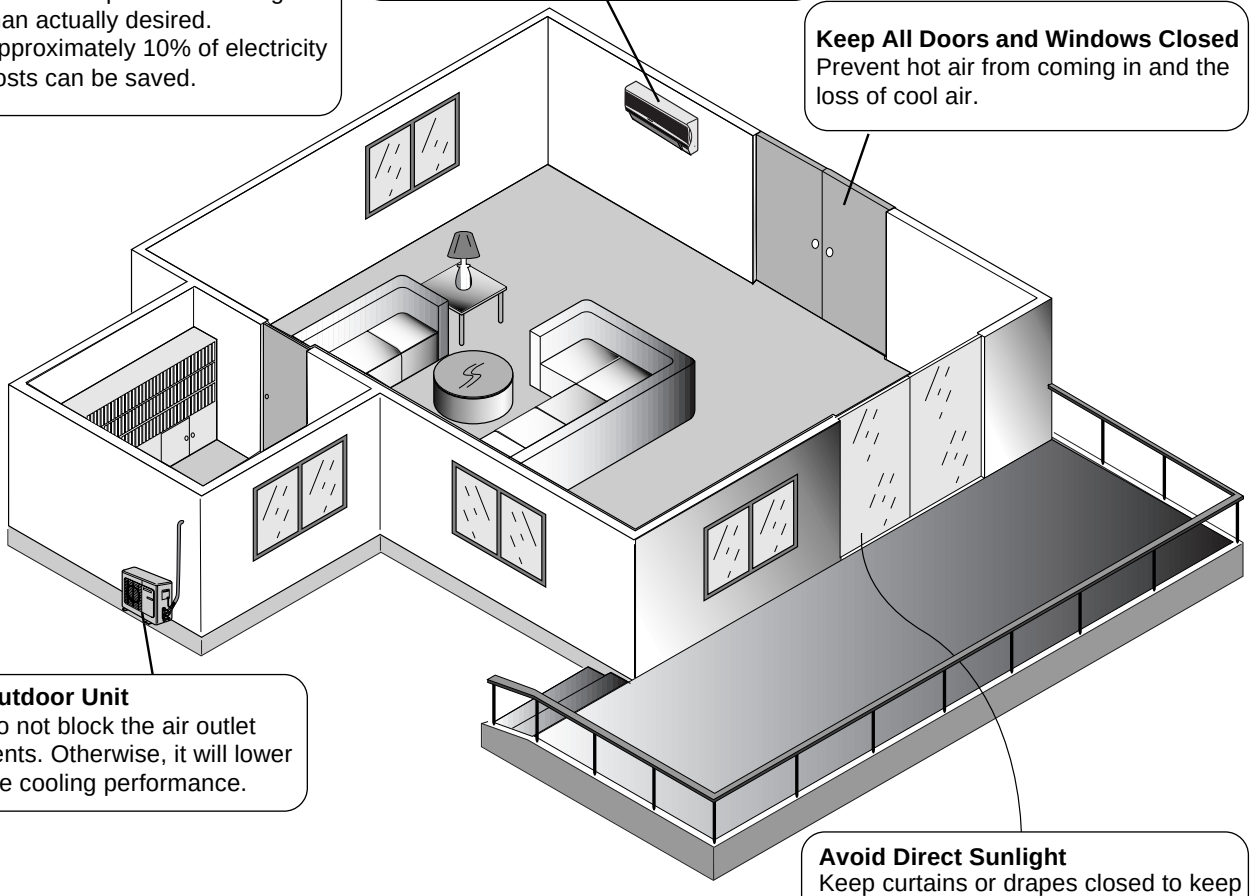


ENERGY SAVING AND OPERATION HINTS

Air Filter and Air Purifying Filter
Clean the air filter every 2 weeks and change the Air Purifying Filter every 3 months. Dirty filter may reduces cooling efficiency.

Setting Temperature
Set the temperature 1°C higher than actually desired. Approximately 10% of electricity costs can be saved.

Keep All Doors and Windows Closed
Prevent hot air from coming in and the loss of cool air.



Outdoor Unit
Do not block the air outlet vents. Otherwise, it will lower the cooling performance.

Avoid Direct Sunlight
Keep curtains or drapes closed to keep out direct sunlight during cooling operation.

Timer and Sleep Mode
To prevent wastage of electricity, use sleep mode when sleeping or Timer when going out to save electricity cost.

⚠ Warning

1) If the supply cord is damaged or need to be replaced, it must be replaced by the manufacturer or its service agent or a similarly qualified person in order to avoid a hazard.

2) Remove power plug or disconnect from the mains before servicing this appliance.

3) Do not repair by yourself.
In case of malfunction of this appliance, do not repair by yourself.
Contact to the sales dealer or service dealer for a repair.

4) The appliance is not intended for use by young children or infirm persons without supervision.

5) Young children should be supervised to ensure that they do not play with the appliance.

6) Turn off the power (Isolation from main power supply).
Pull off the power plug from the receptacle, or switch off the breaker, or switch off the power disconnecting mean to isolate the equipment from the main power supply in case of an emergency.

⚠ Caution

DISCONNECT THE MAINS PLUG FROM THE SUPPLY SOCKET WHEN NOT IN USE, WHERE SUPPLY CONNECTION IS VIA MAINS PLUG.

IMPORTANT

1. <u>WHEN THE POWER CORD IS CONNECTED TO THE MAINS THROUGH A MULTI POLAR SWITCH</u>

THERE MUST BE A MULTI POLAR SWITCH (DISCONNECTING MEANS) WITH A MINIMUM 3 mm CONTACT GAP IN THE FIXED INSTALLATION CIRCUIT.

2. <u>WHEN THE POWER PLUG IS CONNECTED TO THE RECEPTACLE</u>

Replacement or installation of power plugs shall be performed only by authorised/qualified personnels.

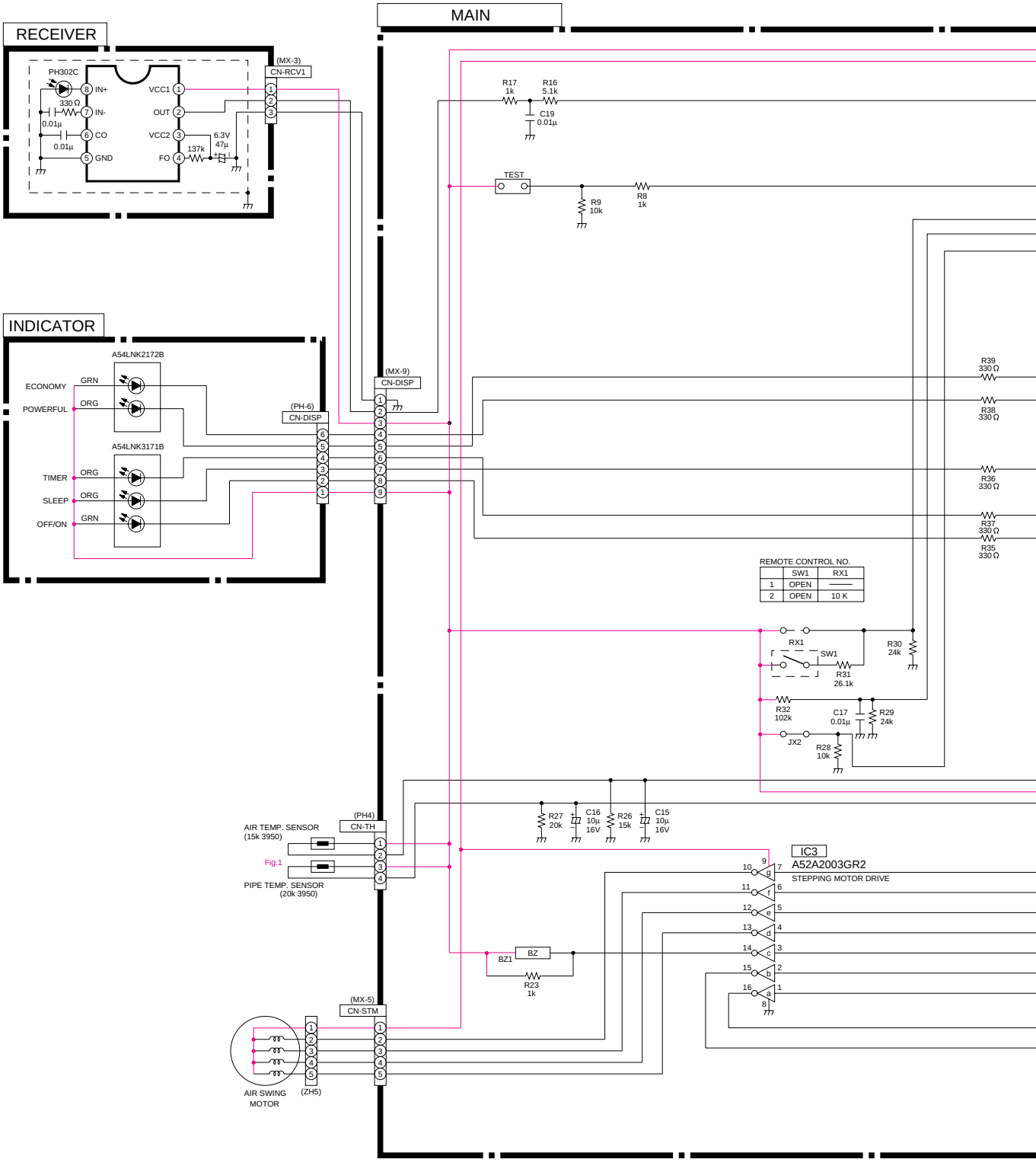
The wires in this main lead are coloured in accordance with the following code :

Green-and-yellow	: Earth
Blue	: Neutral
Brown	: Live

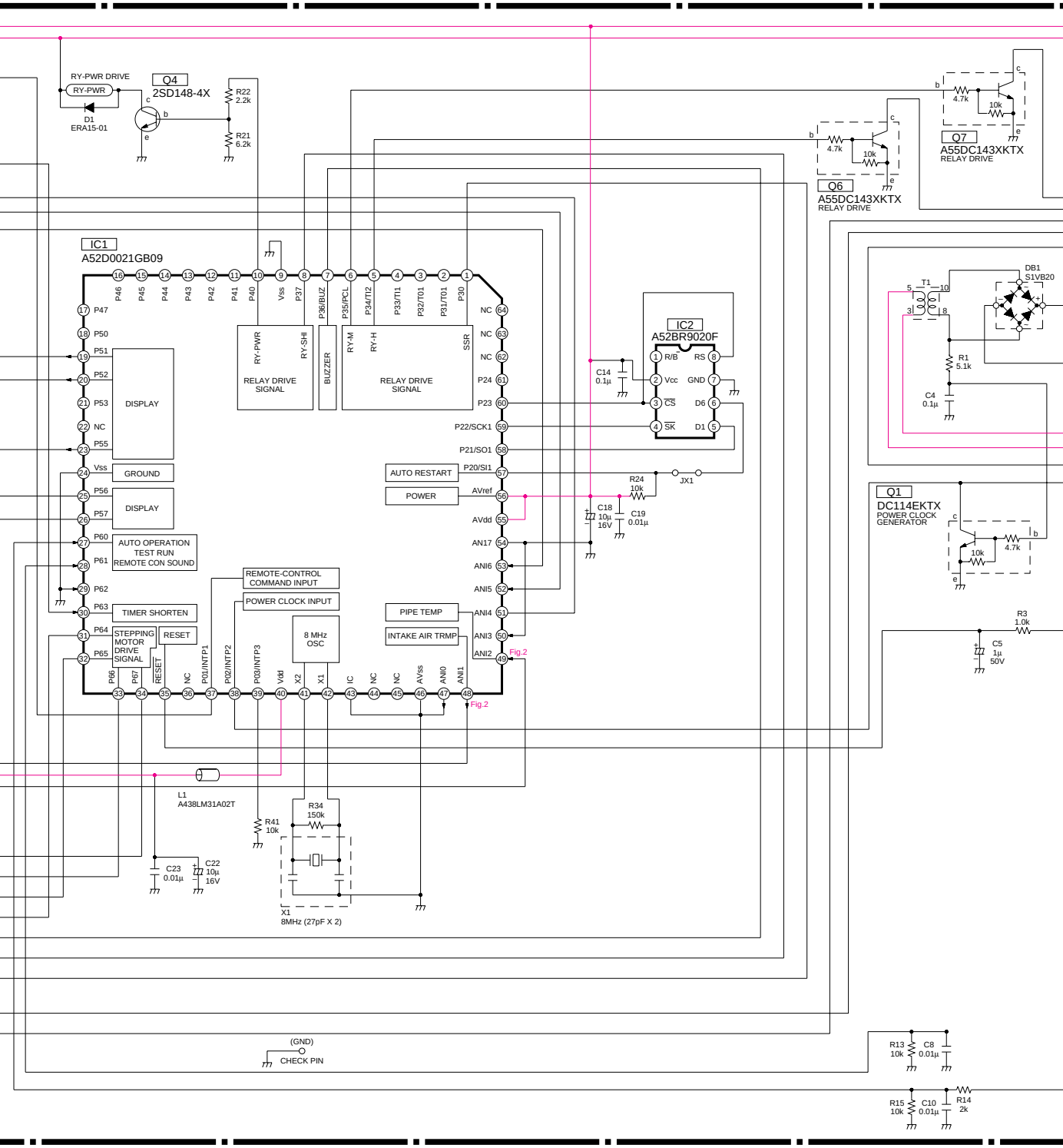
If the colours of the wires in the main lead of this appliance do not correspond with the coloured markings indentifying the terminals in your plug, proceed as follows :
The green-and-yellow wire must be connected to the terminal in the plug which is marked with letter E or by the earth symbol ⏚ or coloured green or green-and-yellow.
The blue wire must be connected to the terminal which is marked with the letter N or coloured black.
The brown wire must be connected to the terminal which is marked with the letter L or coloured red.

- **CS-C75KR / CU-C75KR**
- **CS-C95KR / CU-C95KR**
- **CS-C125KR / CU-C125KR**

SCHEMATIC DIAGRAM 1/3



SCHEMATIC DIAGRAM 2/3



SCHEMATIC DIAGRAM 3/3